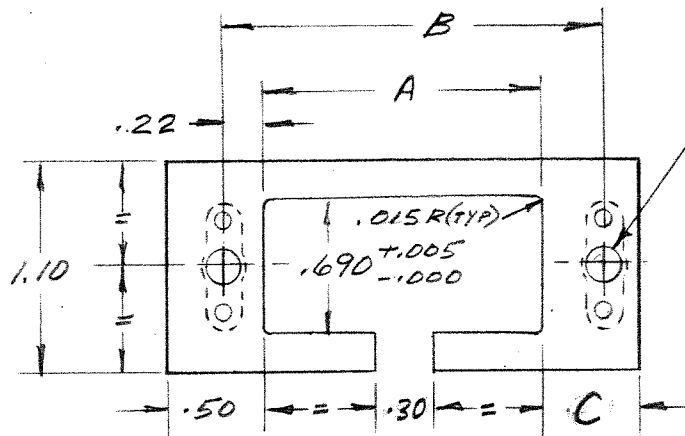




STANDARDS SHEET



NAS 697AD6L PLATENUT
2 REQD.

M520426AD3 RIVET
4 REQD.

INSTALL TO PPS 2.17.

BRACKET ASSY -1, -2 & -17 & -2A

SPECIFICATION FOR -1, -2 & -17 & -2A

MATERIAL- .080 ALUM QQ-A-250/E T3.

FINISH- C1 (PPS 32.01) ALL OVER THEN F5 GREY

~~#36158~~ FED. STD. 595 (PPS 34.39).

#36118

(F)

(E)

NOTE

FOR SWITCH INSTALLATIONS IN EXCESS OF 2 SEE SHTS 2 & 3.

MOUNTING PLATE ASSY NO	NUMBER OF SWITCHES	DIM A $\pm .005$	DIM B $\pm .010$	MOUNTING PLATE DETAIL No	COMPANION CUTOUTS DS18-50- DS18-56-	DIM C $\pm .010$
-1	1	.690	1.22	-11	-1	.50
-2	2	1.44	1.97	-12	-2	.50
-17	1	.690	1.97	-27	-1	1.25
-2A	2 + 1 SWITCH GUARD	1.50	1.97	-12A	-2A	.50

DRAWN F. ROWE

CLASSIFICATION

STANDARD

CHECKED F. ROWE

SWITCH MOUNTING BRACKET FOR
VIVISUN 20/20-99 SWITCHES

CSP369

STRESSED

SHT 1 OF 3

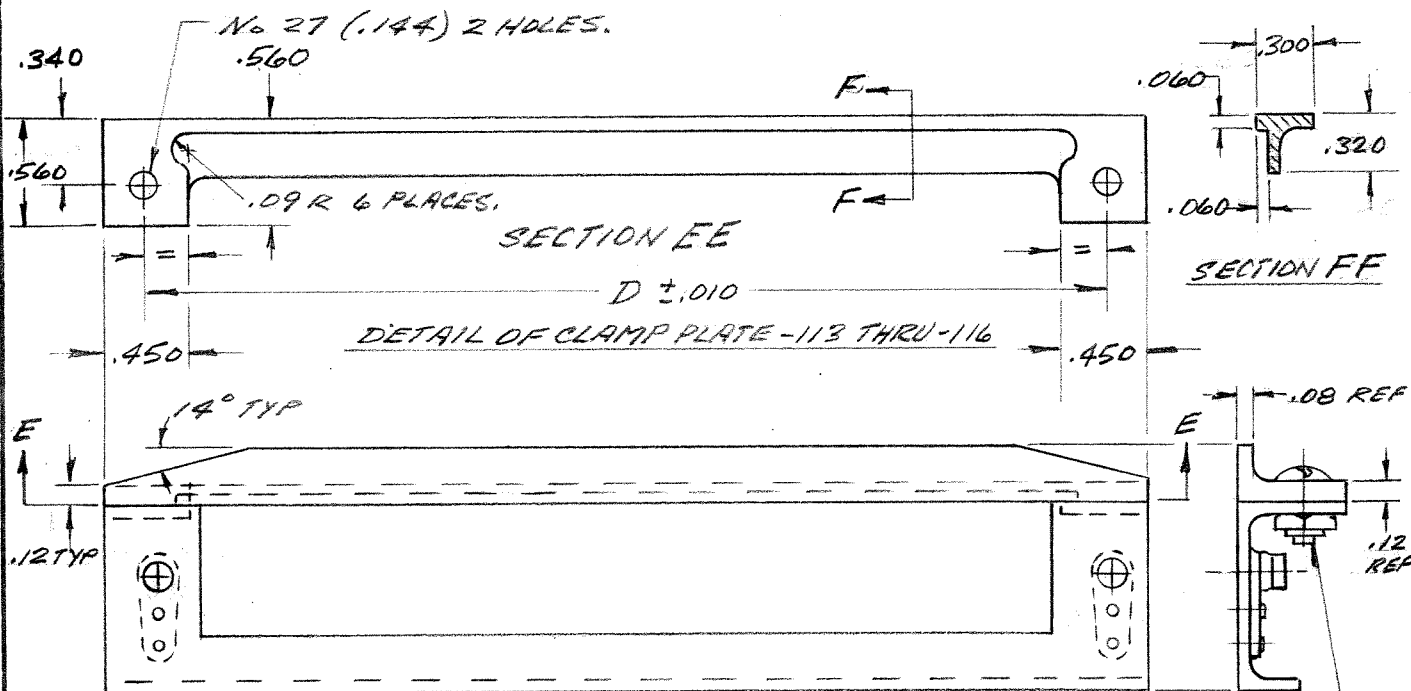
APPROVED

Clen

C COLUMN ADDED TO TABLE. 24 NOV. 95.
 REF TO DS18-56- CUTOUT ADDED.
 IN PRINT NOTE NEAR SIDE ONLY REMOVED.
 F. ROWE 18-6-82.
 D -2A ASSY ADDED 25/10/99
 REF RC198150
 A RED. IN & REDESIGNED AT THIS ISSUE, F. ROWE 7/12/99



STANDARDS SHEET



BRACKET ASSY -3 THRU-6.
SEE PARTS LIST BELOW.

NAS 679A06 NUT 2 REQD
AN526-632R6 SCREW 2 REQD

CLAMP PLATE SPECIFICATIONS.

MATERIAL-MAKE FROM CV 332.

FINISH - CI (PPS 32.01) ALL OVER THEN

F5 GREY (PPS 34.39).

(C)

MOUNTING BRACKET ASSY No	NUMBER OF SWITCHES	MADE UP OF	CLAMP PLATE DIMN D	CLAMP PLATE DETAIL No	COMPANION CUTOUTS DS18-50- DS18-56-
-3	3	-113, -13	2.650	-113	-3
-4	4	-114, -14	3.400	-114	-4
-5	5	-115, -15	4.150	-115	-5
-6	6	-116, -16	4.900	-116	-6

DRAWN	F. ROWE	CLASSIFICATION	STANDARD
CHECKED	F. ROWE	SWITCH MOUNTING BRACKET FOR VIVISUN 20/20-99 SWITCHES	CSP369 SHT 2 OF 3
STRESSED	10/16		
APPROVED	(en)		

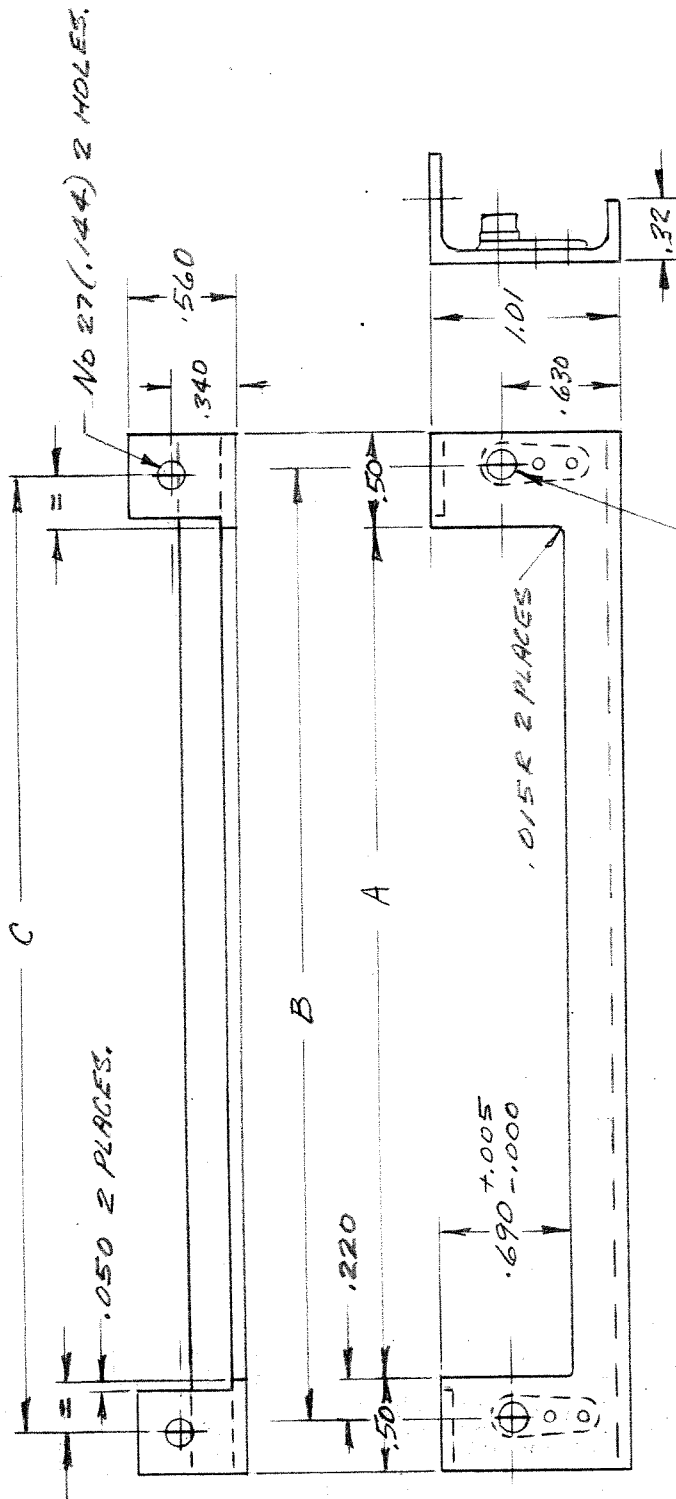
REF TO DS18-56 & DIM. 560
ADDED. NOTE 'NEAR SIDE ONLY' DELETED.
F. ROWE 18-6-82.

PPS 34.01 Now PPS 34.39 REF RC 194083
J. MacColl 29.4.04
REDESIGNED AT THIS ISSUE, F. ROWE JAN 82.

(A)



STANDARDS SHEET



MATERIAL - MAKE FROM CV593. OR CV653

FINISH - CI (PPS 32.01) ALL OVER THEN F5

GREY #36118 FED, STD. 595 (PPS 34.39).

#36118

(E)

(D)

NAS 696A06 PLATENUT 2 REQD
MS 20426 AD 2 RIVET 4 REQD
INSTALL TO PPS 2.17.

MOUNTING PLATE ASSY No	MOUNTING PLATE DETAIL No	DIM A ±1.005	DIM B ±1.010	DIM C ±1.010
-13	-153	2.190	2.720	2.650
-14	-154	2.940	3.470	3.400
-15	-155	3.690	4.220	4.150
-16	-156	4.440	4.970	4.900

DRAWN F. ROWE
CHECKED F. ROWE
STRESSED *[Signature]*
APPROVED *[Signature]*

CLASSIFICATION

SWITCH MOUNTING BRACKET FOR
VIVISUN 20/20-99 SWITCHES

STANDARD

CSP 369
SHT 3 OF 3