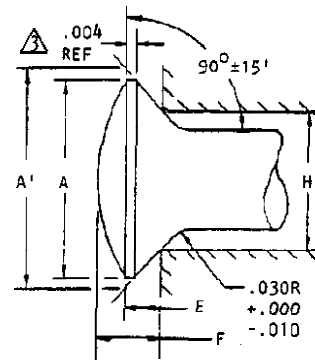
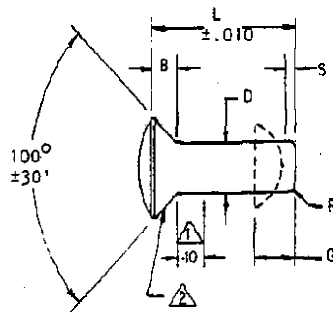
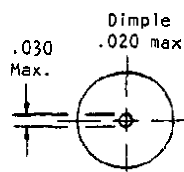




STANDARDS SHEET



Dash No.	A' ⁴	A ⁶		B ⁴	D ⁵		E ⁶		F ⁶		G	H		R	S
	To Sharp Corner Max.	Max.	Min.	Max.	+ .002 - .001	Nom	+ Tol	Max.	Min.	REF	Max.	Min.	Rad ± .010	+ .000 - .010	
-4	.195	.187	.180	.030	.125	.0115	.0018	.021	.019	.188	.1631	.1629	.039	.031	
-5	.248	.240	.233	.039	.156	.0136	.0017	.023	.021	.234	.2111	.2109	.049	.039	
-6	.298	.290	.283	.048	.187	.0208	.0017	.031	.029	.281	.2440	.2438	.059	.047	

DIA \ L	LENGTH AND DASH NUMBER													
	.187	.250	.312	.375	.437	.500	.562	.625	.750	.875	1.000	1.125	1.250	
.125	4-3	4-4	4-5	4-6	4-7	4-8	4-9	4-10	4-12	4-14	4-16	4-18	4-20	
.156		5-4	5-5	5-6	5-7	5-8	5-9	5-10	5-12	5-14	5-16	5-18	5-20	
.187			6-5	6-6	6-7	6-8	6-9	6-10	6-12	6-14	6-16	6-18	6-20	

- NOTES:
1. Max. D + .001 permissible within .10 inch of base of head.
 2. Concentricity: Conical surface of head to shank within .005 TIR.
 3. Actual land width resulted from dimensions A and E.
 4. Dimensions A' and B are for reference only and not for inspection purposes.
 5. Shank diameter tolerance: Hold to within .10 inch of base of head.
 6. Dimension A, E and F define rivet head profile.
 7. Head cocking angle relative to axis of rivet 1/2° max.
 8. It is a good practice to have grip length no more than 4X rivet diameter.

Procurement Specification: MIL-R-5674 except as noted.

Material: 2117-T4 per QQ-A-430, material code 'AD'.

Finish: Anodize to MIL-A-8625 Type II, Class 2, Colour Red.

Example of part number: CSP 371AD5-6 = 2117-T4 rivet, .156 dia., .375 long.

Fastener Code: 'XJ'

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	SCHRATTNER	RIVET, SOLID - 100° SHALLOW CSK HEAD (MODIFIED NAS 1097) ALUMINUM ALLOY	CSP 371
STRESSED	CLENNETT		
APPROVED	SCHRATTNER		

STDS M&P DEC 81

Redrawn, head geometry redefined
P. LAW 04.02.88

(B)