



(J)

DASH No.	TUBE OD	WALL THICKNESS	LENGTH	SLEEVE ID		MATERIAL	FINISH	ASS'Y TUBE OD
				MIN	MAX			
-1	1.625	0.058	.687	1.505	1.512	6061 T6	A1 + F19	1.500 x .028 .035 .049 .065 .083
-2	1.375	0.058	.687	1.255	1.262	6061 T6	A1 + F19	1.250 x .028 .035 .049 .065 .083
-3	1.000	0.058	.562	0.879	0.888	6061 T6	A1 + F19	.875 x .035 .049
-4	.750	0.058	.562	0.629	0.638	6061 T6	A1 + F19	.625 x .035 .049 .058
-5	.875	0.058	.562	0.754	0.763	6061 T6	A1 + F19	.750 x .035 .049 .028
-6	1.125	0.058	.562	1.004	1.012	6061 T6	A1 + F19	1.000 x .035 .049 .065
-7	1.250	0.058	.562	1.130	1.137	6061 T6	A1 + F19	1.125 x .035 .049
-8	.625	0.058	.500	0.504	0.513	6061 T6	A1 + F19	.500 x .028
-9	1.250	0.058	.687	1.130	1.137	6061 T6	A1 + F19	1.125 x .065 .083 .095
-10	1.000	0.058	.687	0.879	0.888	6061 T6	A1 + F19	.875 x .065
-11	.875	0.058	.687	0.754	0.763	6061 T6	A1 + F19	.750 x .058 .065 .095
-12	.625	0.058	.562	0.504	0.513	6061 T6	A1 + F19	.500 x .035 .049
-13	1.500	0.058	.687	1.380	1.387	6061 T6	A1 + F19	1.375 x .065
-14	.500	0.058	.562	0.379	0.388	6061 T6	A1 + F19	.375 x .035

NOTES:

- Sleeves are to be installed after end fittings has been magneformed to place and to be mounted flush with junction of end fitting and swaged area of tube and magneformed to PPS 1.08
- For swaged tube assemblies, sleeve wall thickness shall be .049 and be specified by the suffix "T" in the dash number. i.e. CSP373-3T

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. EDWARDS
CHECKED	J. MACCOLL
STRESSED	E. GIOVANNETTI
APPROVED	B. EDWARDS

**SLEEVE -
MAGNEFORMING**

CSP 373

SHEET: 1 OF 1

REDRAWN AND SLEEVE ID TOLERANCE ADDED

(J)

REV:

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REV: J - 30 NOV 2006

APPROVED: 20 AUG 2002