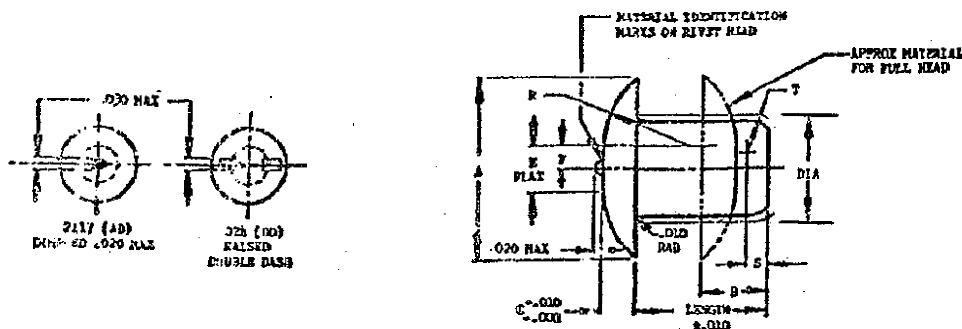


STANDARDS SHEET



NO. DIA.	DIAMETER		A	B	C	E	F	R	S	T RAD
1/8	.134	+ .003 - .001	.250 ± .012	.189	.054	.062	.031	.108	.031	.035
5/32	.165	+ .004 - .001	.312 ± .016	.234	.067	.078	.039	.135	.039	.049
3/16	.196		.375 ± .019	.281	.080	.093	.046	.164	.047	.059
1/4	.259		.500 ± .025	.375	.107	.125	.062	.217	.062	.078

MATERIAL: Rivet - Aluminum Alloy 2024-T4 (DD) or 2117-T4 (AD) to Procurement Spec. MIL-R-5674.
Jacket - Aluminum alloy 1100 or 6061 Cond. "0"

FINISH: Alodine Rivet to MIL-C-5541, Class 3. No finish on jacket.

NOTES:

1. Without Jacket rivet dimensions are the same as MS 20470.
2. Alum Jacket is .004 wall thickness.
3. Rivet code is "XV" for AD Rivet and "XW" for DD Rivet.

EXAMPLE: CSP374 ADJ4-5-8 is 2117-T4 Rivet with .004 Jacket .156 Dia. and .500 Long (Length is Grip + 1 1/2 Dia.).

TITLE REVISED
 28-10-82 JRF

FLANNERY	CLASSIFICATION	STANDARD
DESIGNED  APPROVED  REVIEWED 	RIVET, SOLID, PROTRUDING HEAD. ALUMINUM ALLOY, JACKETED	CSP 374

STDS M.I.P. 16 Dec 81