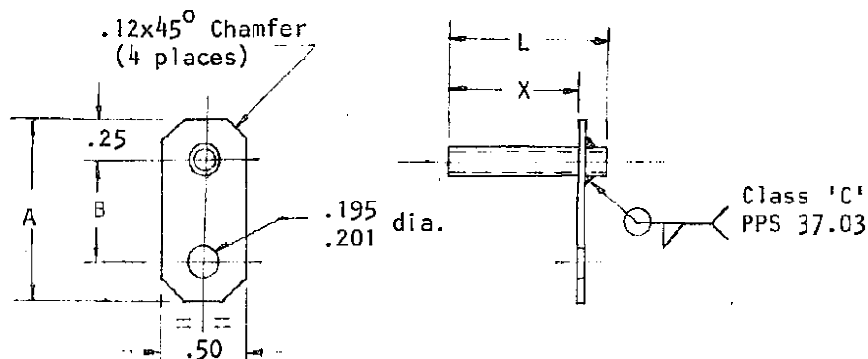


DE HAVILLAND AIRCRAFT of CANADA

PAGE

STANDARDS SHEET



MATERIAL: Plate .040 thk. QQ-A-250/11 6061-T6 Alum Sheet
Tube .187 O/D x .035 wall WW-T-700/6 6061-T6 Alum Tube

HEAT TREAT: Heat Treat after welding not required.

FINISH: After welding A1 + F19.

NOTES: 1. Perpendicularity between tube and plate shall be within $\pm 0.30^\circ$.

PART NO.	A	B	L	X	INTERCHANGEABLE WITH
CSP 380-1	1.10	.600	1.65	1.50	
CSP 380-2	1.10	.600	1.07	.92	82740145-001 & 82710229-001
CSP 380-3	1.10	.600	.55	.40	77620044-003
CSP 380-4	1.10	.600	.90	.75	77620044-005
CSP 380-5	1.40	.900	.77	.62	
CSP 380-6	1.10	.600	1.55	1.40	

DRAWN	P. LAM	CLASSIFICATION	STANDARD
CHECKED	KROMKAMP	GUARD PLATE ASSEMBLY CONTROL CABLE - PULLEY	CSP 380
STRESSED	W. B.		
APPROVED	SCHWARTZ		

29 SEP 82

ADDED COLUMN A & B, ADDED
-15 M. RUSSO 5 JUNE 84
ADDED - 16 R. STOKES 14/5/86

(A) (B)