

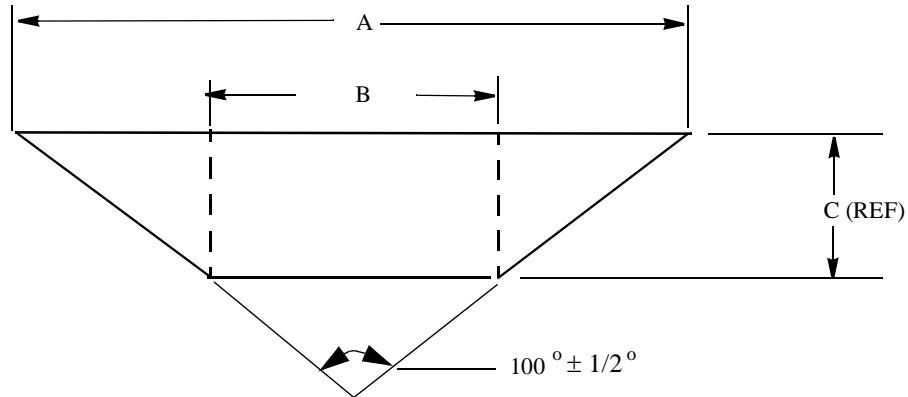
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CAGE CODE 71867

CSP STANDARD

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DASH NO.	A		B		C (REF)	FASTENER HEAD	
	MIN.	MAX.	MIN.	MAX.			
-1	.371	.385	.190	.196	.080	AN509-10R	
-2	.374	.386	.189	.191	.084	NAS1456	
-3	.374	.386	.202	.204	.078	R3008T6	
-4	.495	.507	.249	.251	.110	NAS1458	
-5	.495	.507	.266	.268	.104	R3008T8	
-6	.282	.290	.155	.159	.055	MS20426xx5	
-7	.349	.357	.186	.190	.070	MS20426xx6	
-8	.282	.290	.171	.174	.055	MS29426xx5	I/D FOR JACKETED RIVETS
-9	.349	.357	.200	.204	.070	MS20426xx6	
-10	.221	.229	.124	.128	.042	MS20426xx4	
-11(*)	.330	.338	.182	.186	.060	HL327-5	MOD 8/0652*
-12	.303	.310	.190	.194	.050	NAS4703	
-13	.256	.264	.182	.186	.040	HL329-5	
-14(*)	.324	.330	.182	.186	.060	HL327-5	(*)
-15	.221	.229	.155	.159	.042	MS20426xx4	
-16	.282	.290	.163	.166	.055	MS20426xx5	
-17	.221	.229	.133	.136	.042	MS20426xx4	
-18	.235	.240	.163	.166	.036	B0205018x5	

NOTES:

1. MATERIAL: 2024 T351 or T4 per AMS-QQ-A-225/6. EXAMPLE OF PART NUMBER: CSP390-1
2. FINISH: C1
3. (*) "-11" USED IN MOD 8/0652 ONLY. FOR GENERAL HL327-5 CSK FILL USE "-14"..
4. HOLE "B" SHALL BE CONCENTRIC TO HEAD DIA "A" WITHIN .005 T.I.R
5. BOND PLUG TO CSK WITH SUPERBOND 430 PER PPS 25.56

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. EDWARDS	PLUG , COUNTERSINK FILL	CSP 390
CHECKED	P. HAMPSHIRE		
STRESSED	---		SHEET: 2 of 2
APPROVED	B. EDWARDS		

REMOVED NOTES 6, 7 & 8

REV:

REV:

REV:L 16 MAY 2017

REV:K - ARR 20 2016

REV:J MAR 11 2016

REV:H- 16 NOV 2015

APPROVED: 31 JUL 98