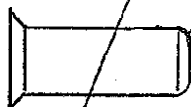


STANDARDS SHEET

(A) RIVET MUST HAVE
CHAMFERED END.
RAD. SAME AS NAS 1097



MATERIAL: MAKE FROM NAS 1097 RIVET BY REMOVING
A1 FINISH AND REFINISH WITH C1 TO
P.P.S. 32.01 OR P.P.S. 32.02

EXAMPLE: CSP 391AD4-(X) IS ALODINED RIVET MADE
FROM NAS 1097AD4 -(X) RIVET

(X) LENGTH IS TO BE DETERMINED AND CODED THE
SAME WAY AS NAS 1097AD4 RIVETS.

NOTE: FOR STANDARD C'SK HEAD ALODINED RIVET SEE
CSP 362

(B) INACTIVE FOR NEW DESIGN → USE BACR15CE_AD_C

RIVET CODE: XAA FOR AD MATERIAL
XAB FOR DD MATERIAL

(A) CHAMFER NOTE
ADDED. 21.03.89
9.12.85

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	RIVET - ALODINED	CSP 391
STRESSED	<i>[Signature]</i>	NAS 1097 HEAD	
APPROVED	<i>[Signature]</i>		

Sub 11/P 1 Feb 83