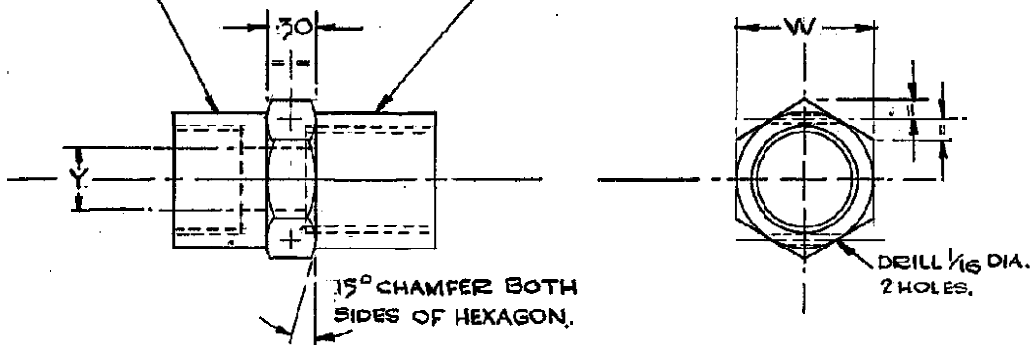




STANDARDS SHEET

THREAD 'B' FITTING END IN ACCORDANCE WITH DRG. CDS 3 'STYLE A' FOR APPLICABLE TUBE SIZE.

THREAD 'A' FITTING END IN ACCORDANCE WITH CDS. 4. 'STYLE A'



REMOVE ALL BURRS AND SHARP EDGES.

		'A' THREAD							
TUBE Ø	TUBE Ø	1/8	1/4	3/8	—	1/2	3/4	1"	5/8
	THREAD	5/16-24 N.F.3	3/16-20 N.F.3	1/4-18 N.F.3	5/8-18 N.F.3	3/4-16 N.F.3	1 1/8-12 N.3	1 5/8-12 N.3	7/8-14 N.F.3
3/16	1/8 B.S.P.	-2-3	-4-3						
1/4	1/4 B.S.P.	-2-4	-4-4	-6-4					
5/16	60°x14 T.P.L.	-2-5	-4-5	-6-5	-7-5	-8-5			
3/8	3/8 B.S.P.		-4-6	-6-6	-7-6	-8-6			
7/16	75°x14 T.P.L.			-6-7	-7-7	-8-7			
1/2	1/2 B.S.P.			-6-8	-7-8	-8-8	-12-8		-10-8
5/8	5/8 B.S.P.			-6-10	-7-10	-8-10	-12-10		-10-10
3/4	3/4 B.S.P.						-12-12	-16-12	-10-12
1"	1" B.S.P.							-16-16	

DIM. "W" & TOLERANCE AS SPECIFIED FOR LARGE FITTING END.

DIM. "Y" & TOLERANCE AS SPECIFIED FOR SMALL FITTING END.

MATL: STEEL SPECN: SAE 1025 OR COMM. FREE TURNING STEEL - CADMIUM PLATED.

BRASS SPECN: B11 OR COMM. FREE TURNING BRASS. - CADMIUM PLATED.

ALUMN. SPECN: 24 ST. ANODIZED

PART NUMBERING - IN ALL CASES THE FIRST DASH NO. WILL INDICATE AMERICAN THREADS
THE SECOND DASH NO. BRITISH THREADS.

EXAMPLE OF PT. NO. CSP 41 - 6-6 3/8 TUBE TO 3/8 B.S.P. STEEL.
CSP 41 B - 6-4 3/8 TUBE TO 1/4 B.S.P. BRASS.
CSP 41 D - 6-4 3/8 TUBE TO 1/4 B.S.P. ALUMN.

DRAWN	FOXON	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	ADAPTOR,	CSP 41.
STRESSED	<i>[Signature]</i>	INTERNAL THREAD ~ TUBE THREAD TO B.S.P. THREAD	
APPROVED	<i>[Signature]</i>	STANDARD DIMENSIONS.	

FMC 71867