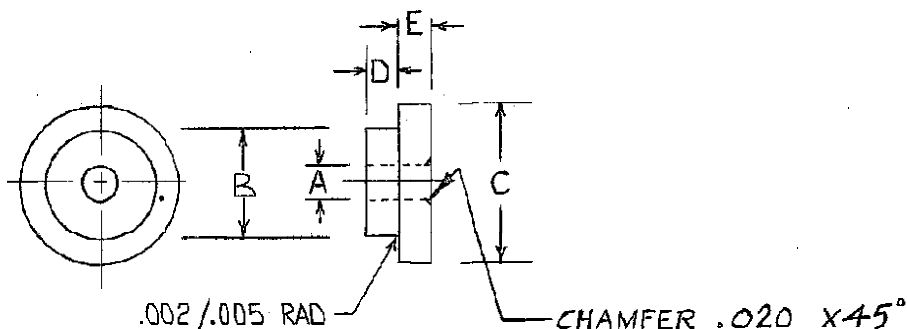


STANDARDS SHEET



PART NUMBER	A' $\pm .005$	B' $\pm .005$	C' $\pm .010$	D' $\pm .005$	E' $\pm .010$
CSP 417-1	.195	.250	.500	.100	.050
CSP 417-2	.163	.250	.500	.028	.050
CSP 417-3	.195	.250	.750	.100	.050

NOTE

BREAK SHARP EDGES.

MATERIAL : 321 CRES, ANNEALED (QQ-S-763).

FINISH : PASSIVATE TO P.P.S. 31.05.

DRAWN	M. ROSSO	CLASSIFICATION	STANDARD
CHECKED	KRONKAMP	BUSHING - FLANGED	CSP 417
STRESSED	M. Hunt		
APPROVED	SCHWARTZ		
21 FEB 86			

(B) CSP 417-3 ADDED
13 DEC 88. K.RAI
B&

(A) CSP 417-2, 'A' WAS .161
.020 X 45° CHAMFER ADDED
23 NOV 88