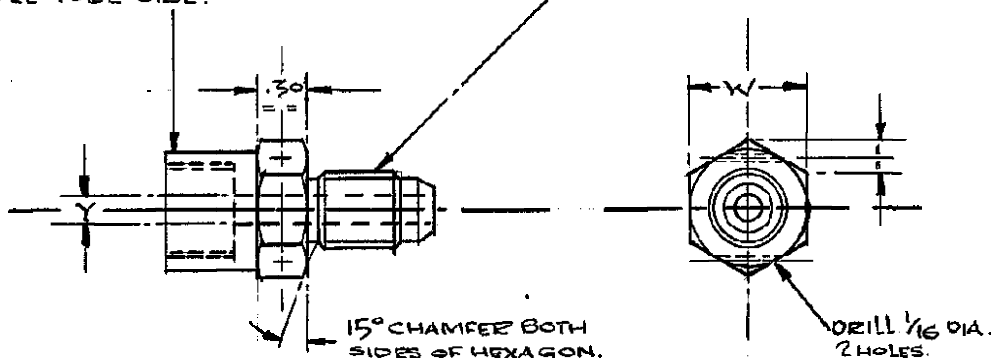




STANDARDS SHEET

THREAD 'B' FITTING END IN ACCORDANCE
WITH DEG. C.D.S. 3 STYLE 'A' FOR
APPLICABLE TUBE SIZE.

THREAD 'A' FITTING END IN ACCORDANCE
WITH DEG. AND 10056 STYLE 'E'.



REMOVE ALL BURRS AND SHARP EDGES.

'A' THREAD.

'B' THREAD.	TUBE	THREAD	1/8	1/4	3/8	1/2	5/8	3/4	1"
	3/16	1/8 B.S.P.	-2-3	-4-3					
	1/4	1/4 B.S.P.	-2-4	-4-4	-6-4				
	5/16	5/16 B.S.P.	-2-5	-4-5	-6-5	-7-5	-8-5		
	3/8	3/8 B.S.P.		-4-6	-6-6	-7-6	-8-6		
	1/2	1/2 B.S.P.			-6-7	-7-7	-8-7		
	5/8	5/8 B.S.P.			-6-8	-7-8	-8-8	-10-8	-12-8
	3/4	3/4 B.S.P.			-6-10	-7-10	-8-10	-10-10	-12-10
	1"	1" B.S.P.					-10-12	-12-12	-16-12
								-12-16	-16-16

DIM. 'W' & TOLERANCE AS SPECIFIED FOR LARGE FITTING END.

DIM. 'Y' & TOLERANCE AS SPECIFIED FOR SMALL FITTING END.

MAT'L: STEEL SPECN. SAE 1025 OR COMM'L FREE TURNING STEEL - CADMIUM PLATED.

BRASS SPECN. B.11. OR COMM'L FREE TURNING BRASS - CADMIUM PLATED.

ALUMN. SPECN. 24ST ANODIZED.

PART NUMBERING:- IN ALL CASES THE FIRST DASH NR. WILL INDICATE AMERICAN THREAD.

THE SECOND DASH NR. BRITISH THREADS.

EXAMPLE OF PT. NR. CSP 42-6-8 3/8 TUBE TO 3/8 B.S.P. STEEL.

C.S.P. 42B-6-4 3/8 TUBE TO 1/4 B.S.P. BRASS.

C.S.P. 42D-6-4 3/8 TUBE TO 1/4 B.S.P. ALUMN.

DRAWN	FOXON	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	ADAPTOR	CSP 42
STRESSED			
APPROVED	<i>[Signature]</i>	INTERNAL B.S.P. THREAD TO EXTERNAL TUBE THREAD.	FMC 71867