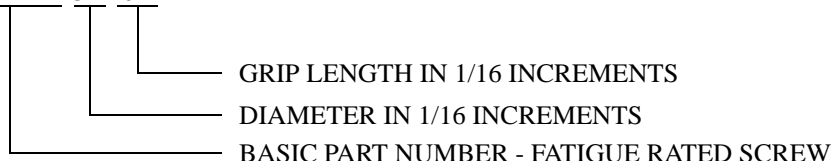


CSP424 SCREW IS A \*FATIGUE RATED, 160 ksi, 100° COUNTERSUNK, TRI-WING FASTENER.

\*EXAMPLE OF PART NUMBER:

SCREW, 100° CSK HEAD, CLOSE TOLERANCE, ALLOY STEEL, TRI-WING RECESS  
FATIGUE RATED, 3/16" DIA, 5/8" GRIP

CSP 424 - 3 - 10



**NOTE:**

EXCEPT FOR FATIGUE RATING, THE MATERIAL, FINISH, PERFORMANCE, QUALITY CONTROL AND DIMENSIONS ARE TO BE THE SAME AS FOR NAS4403, NAS7103 OR NAS7403.

(E)

**HEAD MARKING:**

DIA., MANUFACTURER'S SYMBOL AND DRIVER SIZE PER NAS4403 EXCEPT NO NAS NUMBER TO MARKED ON HEAD.

\* FATIGUE RATING IS ACHIEVED BY FILLET ROLLING. SCREW SHALL BE CAPABLE OF PASSING FATIGUE LIFE CYCLE REQUIREMENTS AS DEFINED IN NAS4002, TABLE 1 WHEN SUBJECTED TO TENSION-TENSION FATIGUE LOADS OF HIGH LOAD 1190 lbs. - LOW LOAD 119 lbs.

**CSP424 INACTIVE FOR NEW DESIGN**

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

|          |               |  |                |
|----------|---------------|--|----------------|
| DRAWN    | R. KROMKAMP   | SCREW, 100° CSK HEAD, CLOSE TOLERANCE<br>ALLOY STEEL, TRI-WING RECESS<br>FATIGUE RATED | <b>CSP 424</b> |
| CHECKED  | S. SCHRATTNER |  |                |
| STRESSED | M. ELLIOTT    |  | SHEET: 1 of 1  |
| APPROVED | S. SCHRATTNER |  |                |

(E) NOTE: REINSTATED "NAS7103"

REV:

REV: E - 09 MAY 2016

REV: D - 07 JUN 2010

REV: C - 11 JUL 2003

REV: B - 06 AUG 1997

REV: A - 27 JUN 1990

APPROVED: 04 DEC 1986