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6X #51(.067)
PART No. 1

CSP440-X-XXX-XXXX

W

5X D

D/2

	FASTENER		DIMENSIONS			BASIC	
	TYPE	SIZE	L	W	D	DASH No.	
(D)	RIVETS, SOLID & BLIND	LID TO	4 1/2	1	3/4	-1 or -2 (NO HOLES)	
	LOCKBOLTS, HI-LOKS, HI-LITES, VISU-LOKS	UP TO 3/16" DIA					
	HI-SHEAR RIVETS & RIVNUTS	2					
	SCREWS & BOLTS	UP TO #10					
	RIVETS, SOLID & BLIND		6	1 1/2	1	-3	
	LOCKBOLTS, HI-LOKS, HI-LITES, VISU-LOKS	1/4 " AND GREATER					
	HI-SHEAR RIVETS						
	DZUS & CAMLOC	ALL	9	2	1 1/2	-4	

LIST OF CURRENT SHEETS				
SHT	1	2		
REV	D	Α		

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD		
CHECKED	P. LAM		
STRESSED			
APPROVED	S. HAMID		

(D) WAS 'UP TO #8' NOW ' UP TO #10'

## **DIMPLE TEST COUPON**

**CSP 440** 

SHEET: 1

APPROVED: 13 APR 1989 | REV: A - 12 MAR 1990 | REV: B - 7 JUN 2000

REV:

REV:

REV: D - 26 APR 2002

REV: C - 31 JUL 2000

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REV

REV.

REV: A - 31 JUL 2000

ALLOY AND HEAT TREAT CONDITION				
MATERIAL	ALLOY	(A) SPECIFICATION	H.T. COND	
	2024	QQ-A-250/5 (ALCLAD)	TX	
ALUMINUM	6061	QQ-A-250/11	TX	
	7075	QQ-A-250/13 (ALCLAD)	TX	
ALLOY	4130	MIL-S-18729	XXX (1)	
STEEL		WIIE-3-10729	'N' (NORMALIZED)	
	301	MIL-S-5059	1/4. 1/2, 3/4	
CRES	321	AMS 5510	'A'	
CINES	17-7PH	MIL-S-25043 COND 'A'	TH1050 (180-200 KSI)	
		MIL-S-25043 COND 'C'	RH950 (200-240 KSI)	
	9046/IA	MIL-T-9046 TY I, COMP A (CP-3)	40 ksi YIELD STRENGTH	
TITANIUM	9046/IB	MIL-T-9046 TY I, COMP B (CP-1)	70 ksi YIELD STRENGTH	
	9046/IIA	MIL-T-9046 TY II, COMP A (A-1)	ANNEALED	

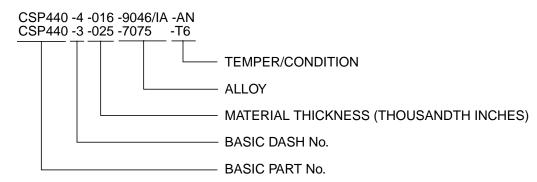
**ENGINEERING NOTES:** 



TEST COUPON WILL BE IDENTIFIED AS CSP440 WITH GAUGE, ALLOY AND HEAT TREAT TEMPER/CONDITION AS DASH NUMBERS

## **EXAMPLE of PART NUMBER BREAKDOWN:**

NOTE 1 - XXX = LOWEST NUMBER OF H.T. RANGE (e.g. 125 - 145 IS 125)



	SEE ENGINEERING	STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES A	ND CHANGE SUMI	MARY
DRAWN	B. McDONALD		~~~	
CHECKED	P. LAM	DIMPLE TEST COUPON	<b>CSP</b>	440
STRESSED				
APPROVED	S. HAMID		SHEET:	2