

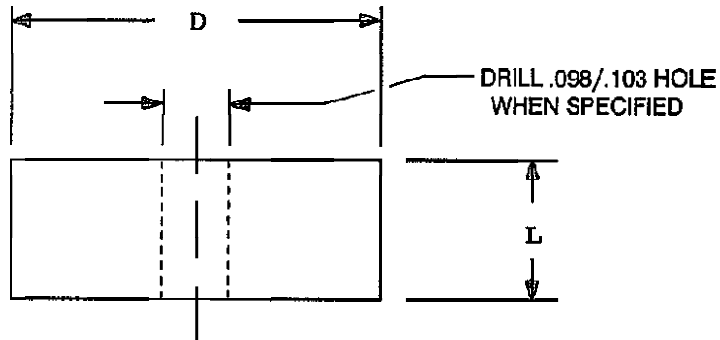


TABLE 1

FIRST DASH NUMBER	D DIA
-1	.2510/.2515
-2	.2823/.2828
-3	.3135/.3140
-4	.3760/.3765
-5	.4385/.4390

TABLE 2

SECOND DASH NUMBER	L
-063	.063
-100	.100
-150	.150
-200	.200

- MATERIAL:** QQ-A-225/9 7075-T7351 ALUMINUM ALLOY BAR OR
QQ-A-250/12 7075-T7351 ALUMINUM ALLOY PLATE
- FINISH:** A1 PER PPS 32.03
- CODE:** FIRST DASH NUMBER INDICATES DIAMETER PER TABLE 1.
SECOND DASH NUMBER INDICATES LENGTH PER TABLE 2.
ADD "P" AFTER SECOND DASH NUMBER FOR .098/.103 PILOT HOLE.
- EXAMPLE OF :
PART NUMBER** CSP441-3-150P ALUMINUM ALLOY PLUG, .3135/.3140 DIAMETER,
.150 LONG, WITH .098/.103 PILOT HOLE.
- NOTES:**
1. ALL DIMENSIONS TO BE MET AFTER PLATING.
 2. DIMENSIONS IN INCHES.
 3. SURFACE TEXTURE 63 MICRO-INCH RHR OR BETTER PER ANSI B46.1.
 4. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX.

ISSUE	- F								
DRAWN	P. LAM								
CHECKED	K. Romkay								
STRESSED	A. Mahon								
APPROVED	G. F. Paul								
DATE	11 OCT 90								

PLUG

CSP 441