

Information contained herein is proprietary to Boeing of Canada Ltd. and shall not be reproduced or disclosed in whole or in part or used for any design or manufacture except when such user possesses direct, written authorization from Boeing of Canada Ltd.

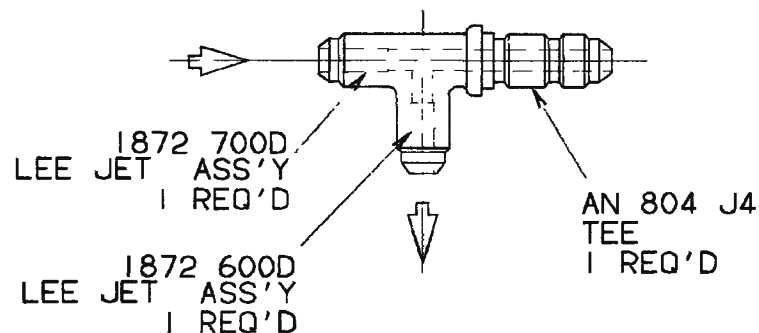
REPORT ALL DRAWING ERRORS TO
ENGINEERING

REVISIONS

CHANGE	ITEM NO.	ZONE	DESCRIPTION	VA. OPS.	ENG. AUTH.	ENG. RELEASE	DATE	DRAWN	CHECKED	STRESS	APPROVED
--------	----------	------	-------------	----------	------------	--------------	------	-------	---------	--------	----------

NOTES

- PROOF PRESSURE TEST TO 270 PSI AT 70° F OR 113 PSI AT 530° F.
- THE WORKING CONDITION ARE AS FOLLOW:
FLUID TO BE USED: AIR
FLUID TEMPERATURE: 290° C MAX
INLET PRESSURE: 75 PSIG MAX.
OUTLET PRESSURE: 5 PSIA MIN.



P.P.S.	PART NO	DHC	THE LEE CO.
		CSP452-1	JETX0527050B

QUANTITY REQ.PER	ZONE	SHEET	CODE	PART NO.	DESCRIPTION	MATERIAL	MATL.SPEC	FINAL HEAT TREAT	PROT. FINISH			
	BILL OF MATERIAL											
DO NOT SCALE DWG	REQUIREMENTS-UNLESS OTHERWISE SPECIFIED				ENG. AUTH.		Boeing of Canada Ltd. de Havilland Division DRAWING TITLE LEE JET ASS'Y					
	GENERAL		LIMITS		DRAWN: MAMATSIOS 91/02/01 CHECKED: VELYVIS 91/02/07 APPROVED: FARMER 91/02/07 STRESS: F LAU 91/02/12 MAT.TECH.: KROMKAMP 91/03/28 ENG. RELEASE: STEVENS 91/02/13 TECH.DES. VA.OPS.							
1 DIM ARE IN INCHES 2 SURFACE ROUGHNESS 125 ✓ MAX 3 REMOVE SHARP EDGES 0.05 MACHINE PARTS 4 EDGE FINISHING OF PARTS IN ACCORDANCE WITH P P S 27 02 5 THREADS IN ACCORDANCE WITH MIL-S-7742		1 DECIMALS 1 PLACE 2 " ± 03 3 " ± 010 2 DIMENSIONS & TOLERANCES APPLY AFTER PLATING 3 FOR ANGLES & ADDITIONAL TOLERANCES SEE DS 50		PRODUCTION PROCESS STANDARDS(P.P.S.) AND OTHER STANDARDS LISTED ON DWG. IN ADDITION TO THOSE STANDARDS CALLED UP IN THE FIELD OF THIS DRAWING SHALL FORM PART OF THIS DRAWING FOR ALL MANUFACTURING AND QUALITY REQUIREMENTS.			DWG SIZE B		CODE IDENT.NO. 71867	DRAWING NO. CSP452	RELEASE P	REV. -
NEXT ASS'Y		USED ON	NO.REDD PER A/C	EFFY.	PART NO.		SCALE 2:1	WST.CALC.	ACTUAL	SHEET		