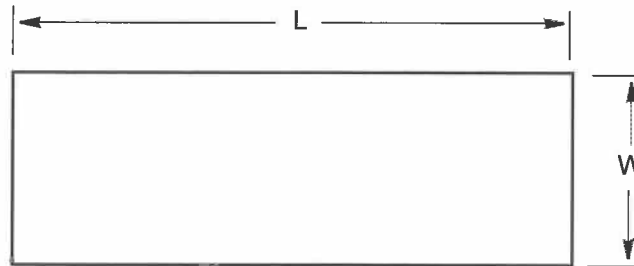


de HAVILLAND

CAGE CODE 71867
CSP STANDARD



MATERIAL:



- CODE "A" - .020" - AMS-DTL-22499 - COMP 1, TYPE I, CLASS 2.
CODE "B" - .040" - AMS-DTL-22499 - COMP 1, TYPE II, CLASS 2
CODE "C" - .050" - AMS-DTL-22499 - COMP 1, .020" SOLID/.030" LAMINATIONS
CLASS 2
CODE "D" - .060" - AMS-DTL-22499 - COMP 1, .032" SOLID/.024" LAMINATIONS,
CLASS 2.
CODE "E" - .070" - AMS-DTL-22499 - COMP 1, .040" SOLID/.030" LAMINATIONS,
CLASS 2.

FINISH:

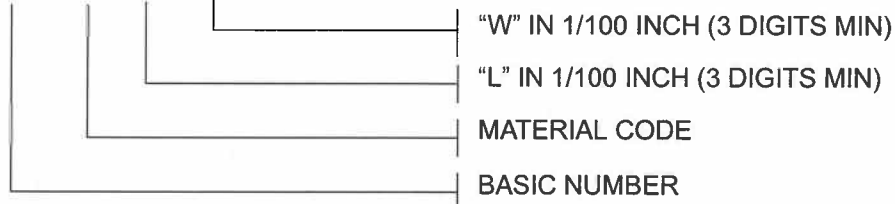
NIL

NOTES:

1. COMP 1 - ALUMINUM ALLOY
TYPE I - SHIM IS ALL LAMINATIONS
TYPE II - SHIM IS ONE-HALF SOLID STOCK / ONE-HALF LAMINATIONS
CLASS 2 - .003 INCH THICK LAMINATIONS
2. PART NUMBER PER PPS 15.01
3. DIMENSIONS IN INCHES
4. SHIM STOCK MATERIAL PER THE CHEMISTRY OF ASTM B479 FOR
THICKNESS LESS THAN .006 INCH. SHIM STOCK TO MEET
MECHANICAL REQUIREMENTS OF AMS-DTL-22499

EXAMPLE OF PART NUMBER:

CSP 469 B - 200 - 075



.040" THICK, HALF SOLID/ HALF LAMINATIONS, ALUM SHIM, 2.00" LONG x .75" WID

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	SHIM, LAMINATED, ALUMINUM	CSP 469
CHECKED	L. SALNAIS		
STRESSED	E. CROMIE		SHEET: 1 of 1
APPROVED	S. HAMID		

SHIM STOCK PER CHEMISTRY OF ASTM B479 FOR THICKNESS LESS THAN .006
AMS-DTL-22499 was MIL-S-22499
MECHANICAL REQUIREMENTS PER ASDTL-22499 ADDED

(E)

APPROVED: 18 JUL 1996 REV: A - 82 SEP 96 REV: B - 15 FEB 99 REV: C - 15 SEPT '06 REV: D - 02 JUN 2008 REV: E - 20 JUNE 2012 REV: