



**MATERIAL :** CLAD ALUMINUM ALLOY 2024-T3 PER AMS-QQ-A-250/5  
**FINISH:** A1 + F19

**NOTES:**

- ① T<sub>2</sub> MIN THICKNESS = .005" (+.006"/-.000")
2. PART NUMBER PER PPS 15.01
3. ALL DIMENSIONS ARE IN INCHES
4. REFER TO CSP484 FOR 7075-T6 TAPERED ALUMINUM SHIM
5. FOR THICKNESS GREATER THAN .250" USE 2024-T351
6. EXAMPLE OF PART NUMBER BREAKDOWN

CSP471 - 100 - 020 - 200 - 075

\_\_\_\_\_ "W" IN 1/100 INCH (3 DIGITS MIN)  
 \_\_\_\_\_ "L" IN 1/100 INCH (3 DIGITS MIN)  
 \_\_\_\_\_ "T<sub>2</sub>" IN 1/1000 INCH (3 DIGITS)  
 \_\_\_\_\_ "T<sub>1</sub>" IN 1/1000 INCH (3 DIGITS)  
 \_\_\_\_\_ BASIC PART NUMBER

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	<b>SHIM, TAPERED ALUMINUM 2024-T3</b>	<b>CSP 471</b>
CHECKED	---		
STRESSED	E. CROMIE		SHEET: 1
APPROVED	S. HAMID		

© IN NOTE 1, TOLERANCES ADDED TO MINIMUM THICKNESS.

REV: 18 JUL 1996  
REV: A - 08 JUN 2000  
REV: B - 04 JAN 2012  
REV: C - 28 NOV 2018  
REV: