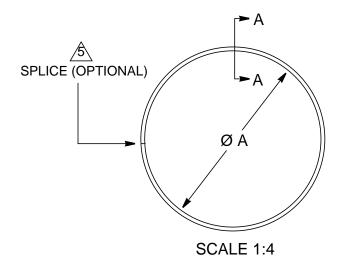
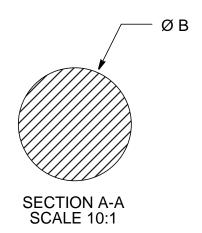
## de HAVILLAND

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CAGE CODE 71867
CSP STANDARD





CSP#	Ø A (mm)	Ø B (mm)
CSP478-1	$194.5 \pm 0.8$	3.0 ± 0.1

## FOR L45 USE ONLY

MATERIAL: SYNTHETIC RUBBER PER MIL-P-5315 (NITRILE)

**HARDNESS:** 60 TO 70 SHORE A

FINISH: SEALING SURFACE TO BE FREE FROM DEFECTS, BLEMISHES, OR IRREGULARITIES.

NOTES: 1) O-RING SIZE AND DIMENSIONS PER BSI(BRITISH STANDARD INSTITUTE) BS4518-

1945-30

2) OPERATING TEMPERATURE RANGE SHALL BE FROM -65° F TO +160° F

3) THIS O-RING IS PRIMARILY USED FOR SEALING OF HYDROCARBON FUELS FOR L45 ACCESS PANEL ASSY (4557200052) REF: RC93583

2107100200171112271001 (1007200002) 1121: 11000000

4) PROCUREMENT SPECECIFICATION: MIL-P-5315, UNLESS OTHERWISE SPECIFIED

SEAL MAY BE MANUFACTURED FROM BULK RUBBER CORD SPLICED TOGETHER TO GIVE THE REQUIRED CIRCULAR SEAL. A MAXIMUM OF 1 SPLICE PER SEAL.

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	F. CUZZUPOLI
CHECKED	P. LAM
STRESSED	XXX
APPROVED	S. HAMID

**SEAL - O-RING (METRIC)** 

**CSP478** 

SHEET: 1 OF 1

APPROVED: 8 JUL 9

REV:

REV: A, 22 OCT 98