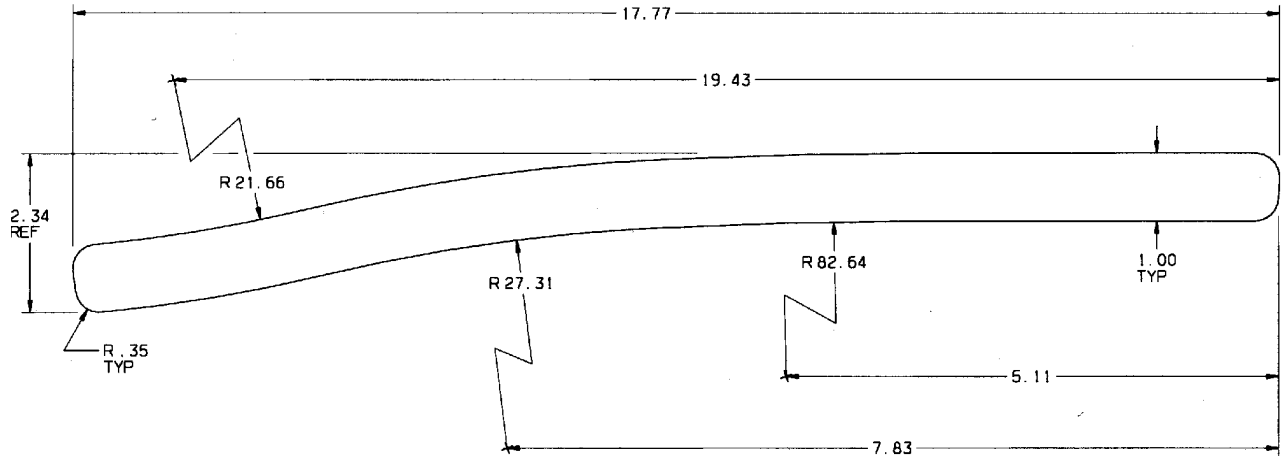


THE INFORMATION, TECHNICAL DATA AND DESIGNS DISCLOSED IN THIS DOCUMENT (THE "INFORMATION") ARE EITHER THE EXCLUSIVE PROPERTY OF DE HAVILLAND INC., OR ARE SUBJECT TO PROPRIETARY RIGHTS OF OTHERS. THE INFORMATION IS NOT TO BE USED FOR DESIGN OR MANUFACTURE, OR DISCLOSED TO OTHERS WITHOUT THE EXPRESS PRIOR WRITTEN CONSENT OF DE HAVILLAND INC.

**de HAVILLAND**

**CAGE CODE 71867  
CSP STANDARD**

THE HOLDER OF THIS DOCUMENT, BY ITS RETENTION AGREES TO HOLD THE INFORMATION IN CONFIDENCE. THESE RESTRICTIONS DO NOT APPLY TO PERSONS HAVING PROPRIETARY RIGHTS IN THE INFORMATION, TO THE EXTENT OF THOSE RIGHTS



**MATERIAL:** CLAD ALUMINUM ALLLOY 2024-T3 to QQ-A-250/5

**FINISH:** C1 + F19

- NOTES:**
- 1 SEE DASH NUMBER FOR MATERIAL THICKNESS
  2. PART NUMBER PER PPS 15.01
  3. DIMENSIONS IN INCHES.

**EXAMPLE OF PART NUMBER:** FOR ALUMINUM SHIM, 0.063 THICK

**CSP 486 - 063**

THICKNESS IN 1/1000 INCH (3 DIGITS)

Preferred Thicknesses:

.020	.063	.100
.032	.071	.112
.040	.080	.125
.050	.090	

BASIC NUMBER

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM
CHECKED	S. VALVASORI
STRESSED	B. YOUNG
APPROVED	S. HAMID

**SHIM, FAIRING, MLG,  
L45**

**CSP 486**

SHEET: 1

REV:

REV:

REV:

REV:

REV:

REV:

APPROVED: 03 MAY 2001