

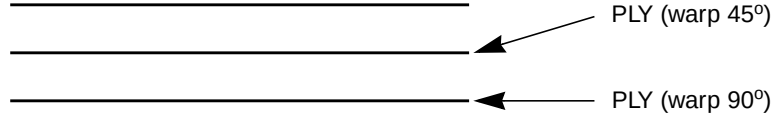
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TOOL SIDE



PLY LAYUP

**CSP509 \_ SHROUD, AFT BAGGAGE COMPT, GX**

| PART NO. | NUMBER OF PLIES | PLY SPECIFICAION                                                                                                                                                                                                                             | FOR PART LAYOUT DETAIL,<br>SEE DRAWING |
|----------|-----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|
| CSP509-1 | 3               | DHMS P1.22 TYPE 1 (L530-7781)                                                                                                                                                                                                                | GD742-1017                             |
| CSP509-2 | 3               | DHMS P1.22 TYPE 1 (L530-7781)                                                                                                                                                                                                                | GD742-1018                             |
| CSP509-3 | 3               | DHMS P1.22 TYPE 1 (L530-7781)                                                                                                                                                                                                                | GD742-1019                             |
| CSP509-4 | 3               | DHMS P1.22 TYPE 1 (L530-7781)                                                                                                                                                                                                                | GD742-1024                             |
| CSP509-5 | 3               | DHMS P1.22 TYPE 1 (L530-7781)                                                                                                                                                                                                                | GD742-1025                             |
| CSP509-6 | 3               | DHMS P1.22 TYPE 1 (L530-7781)                                                                                                                                                                                                                | GD742-1029                             |
| CSP509-7 | 3               | DHMS P1.22 TYPE 1 (L530-7781)                                                                                                                                                                                                                | GD742-1031                             |
| CSP509-8 | 3               | DHMS P1.22 TYPE 1 (L530-7781)<br>--- OR ---<br>BAPS 730-001 TYPE 1   | GD742-1032                             |

**NOTES:**

1. FLAMMABILITY REQUIREMENT:

FAR 25.853 Appendix F, Part I(a)1(i) - (60 sec. vertical, Adherence must be demonstrated on a lot (batch) basis.

2. MANUFACTURE PER PPS 10.35, AUTOCLAVE CURE AT 15 PSI.

3. PLY MATERIAL MUST MEET ACCEPTACE CRITERIA SPECIFIED IN DHMS P1.22 PRIOR TO USE.

4. THIS CLASS 6 COMPONENT.

  TO BE USED WITH "EPOLAM 2500" EPOXY RESIN PER RFD# 4550.

FOR ORIGINAL SIGNATURES, SEE THE ENGINEERING STANDARDS APPROVAL RECORD

|          |             |                                          |                |
|----------|-------------|------------------------------------------|----------------|
| DRAWN    | P. LAM      | <b>SHROUD,<br/>AFT BAGGAGE COMPT, GX</b> | <b>CSP 509</b> |
| CHECKED  | S. GIRI     |                                          |                |
| STRESSED | A. BOTTUSSI |                                          | SHEET: 1 of 1  |
| APPROVED | S.CACOUTIS  |                                          |                |

 CSP509-8 REVISED, MATERIAL SPECIFICATION "BAPS 730-001 TYPE 1" ADDED AS AN ALTERNATIVE DELTA NOTE 5 ADDED TO REPRESENT "EPOLAM 2500" EPOXY RESIN PER RFD# 4550

APPROVED: 06 FEB 2002 REV: A - 11 OCT 2002 REV: B - 13 NOV 2002 REV: C - 21 JUN 2004 REV: D - 07 JUL 2009 REV: E - 02 FEB 2011 REV: F - 14 FEB 2012