

de HAVILLAND

CAGE CODE 71867

CSP STANDARD

TOOL SIDE

(B)

PLY (warp 0°)

PLY (warp 45°)

PLY (warp 90°)

PLY LAYUP

DASH NO.	NUMBER OF PLIES	PLY SPECIFICATION	FOR PART LAYOUT DETAIL, SEE DRAWING
-1	3	DHMS P1.22 TYPE 1 (L530-7781)	GD742-3010

NOTES:

1. FLAMMABILITY REQUIREMENT:
FAR 25.853 Appendix F, Part I(a)1(i) - (60 sec.vertical). Adherence must be demonstrated on a lot (batch) basis.
2. MANUFACTURE PER PPS 10.35, AUTOCLAVE CURE AT 15 PSI.
3. PLY MATERIAL MUST MEET ACCEPTANCE CRITERIA SPECIFIED IN DHMS P1.22 PRIOR TO USE.
4. THIS IS CLASS 6 COMPONENT. (B)

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	COVER, BAGGAGE DOOR, AFT BAGGAGE COMPT	CSP 510
CHECKED	S. GIRI		
STRESSED	A. BOTTUSSI		SHEET: 1 of 1
APPROVED	S.CACOUTIS		

(B) WRAP ANGLE AND NOTE 4 ADDED

REV:

REV:

REV:

REV:

REV: B - 13 NOV 2002

REV: A - 11 OCT 2002

APPROVED: 06 FEB 2002