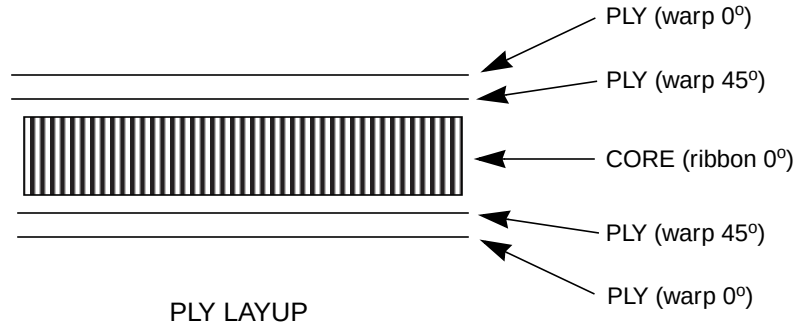


de HAVILLAND

CAGE CODE 71867

CSP STANDARD



DASH NO.	CORE THICKNESS	CORE SPECIFICATION	PLY SPECIFICATION	FOR PANEL LAYOUT DETAIL, SEE DRAWING
-1	.125	DHMS P1.26, 1/8" cell, 3 lb/ft ³ (ECA3.2-48)	DHMS P1.22 TYPE 1 (L530-7781)	GD742-1012
-2	.250	DHMS P1.26, 3/16" cell, OX, 3 lb/ft ³ (ECA4.8-48(R))	DHMS P1.22 TYPE 1 (L530-7781)	GD742-1011
-3	.125	DHMS P1.26, 1/8" cell, 3 lb/ft ³ (ECA3.2-48)	DHMS P1.22 TYPE 1 (L530-7781)	GD742-1027
-4	.250	DHMS P1.26, 3/16" cell, OX, 3 lb/ft ³ (ECA4.8-48(R))	DHMS P1.22 TYPE 1 (L530-7781)	GD742-1026 GD742-1033

NOTES:

1. FLAMMABILITY REQUIREMENT:
FAR 25.853 Appendix F, Part I(a)1(i) - (60 sec. vertical). Adherence must be demonstrated on a lot (batch) basis.
- (F) 2. MANUFACTURE PER PPS 10.35, OVEN CURE.
3. PLY AND CORE MATERIALS MUST MEET ACCEPTANCE CRITERIA SPECIFIED IN DHMS P1.22 AND DHMS P1.26 RESPECTIVELY PRIOR TO USE.
4. THIS IS CLASS 6 COMPONENT.

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	PANEL, HEADLINER, AFT BAGGAGE COMPT, GX	CSP 511
CHECKED	S. GIRI		
STRESSED	A. BOTTUSSI		SHEET: 1 of 1
APPROVED	S. CACOUTIS		

(F) NOTE 2 REVISED: MANUFACTURING REQUIREMENT "OVEN CURE" WAS "AUTOCLAVE CURE AT 15 PSI"

APPROVED: 06 FEB 2002 REV: A - 24 SEP 2002 REV: B - 11 OCT 2002 REV: C - 13 NOV 2002 REV: D - 21 JUN 2004 REV: E - 04 APR 2005 REV: F - 02 FEB 2011