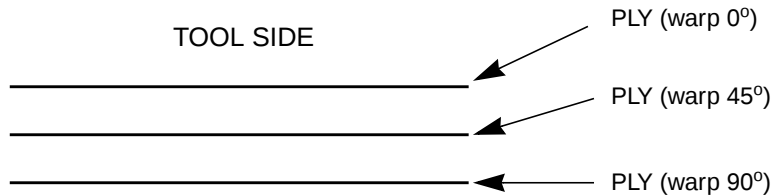


© NOTE 2 REVISED: MANUFACTURING REQUIREMENT "AUTOCLAVE CURE AT 15 PSI" REMOVED

de HAVILLAND

CAGE CODE 71867

CSP STANDARD



PLY LAYUP

DASH NO.	NUMBER OF PLIES	PLY SPECIFICATION	FOR PART LAYOUT DETAIL, SEE DRAWING
-1	3	DHMS P1.22 TYPE 1 (L530-7781)	GD742-3011

NOTES:

1. FLAMMABILITY REQUIREMENT:
FAR 25.853 Appendix F, Part I(a)1(i) - (60 sec.vertical). Adherence must be demonstrated on a lot (batch) basis.
2. MANUFACTURE PER PPS 10.35, ~~AUTOCLAVE CURE AT 15 PSI.~~
3. PLY MATERIAL MUST MEET ACCEPTANCE CRITERIA SPECIFIED IN DHMS P1.22 PRIOR TO USE.
4. THIS IS CLASS 6 COMPONENT.

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	COVER, VENT FLAP, AFT BAGGAGE DOOR	CSP 512
CHECKED	S. GIRI		
STRESSED	A. BOTTUSSI		SHEET: 1 of 1
APPROVED	S.CACOUTIS		

APPROVED: 06 FEB 2002 REV: A -11 OCT 2002 REV: B - 13 NOV 2002 REV: C - 02 FEB 2011 REV: REV: