de HAVILLAND

CAGE CODE 71867
CSP STANDARD

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.170 -> .19 DIA x .19 WIDE CRES ROLLER .500 (CONCENTRICITY .005 MAX T.I.R.) 23 (REF) 1.100 . 55 . 63 SPOTWELD (2 PLCS) CRES 304 MATERIAL . 012 THK , 1/2 HARD OR ANNEALED R.75-59 .20.28 140 .891 ±.045 .766 ±.055 . 406 · 80 FREE **OPERATING** POSITION POSITION "V3" SERIES SWITCH (REF. ONLY) Ø .114 +.002 2 PLCS . 875 4 **-**1.09 -

CSP518-1

NOTES:

(E) ADDED ANNEALED CONDITION

- 1.MAKE FROM JV-314 ACTUATOR (HONEYWELL MICROSWITCH)
- 2. TOLERANCES UNLESS OTHERWISE SPECIFIED: .XXX ±.010

.XX ±.03

- 3. ALL DIMENSIONS ARE IN INCHES
- 4. INK STAMP CSP518-1
- 5. REMOVE SHARP EDGES ALL ROUND

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. EDWARDS
CHECKED	J. MACCOLL
STRESSED	E. GIOVANNETTI
APPROVED	B. EDWARDS

SWITCH ACTUATOR

CSP 518

SHEET: 1 of 1

REV: