

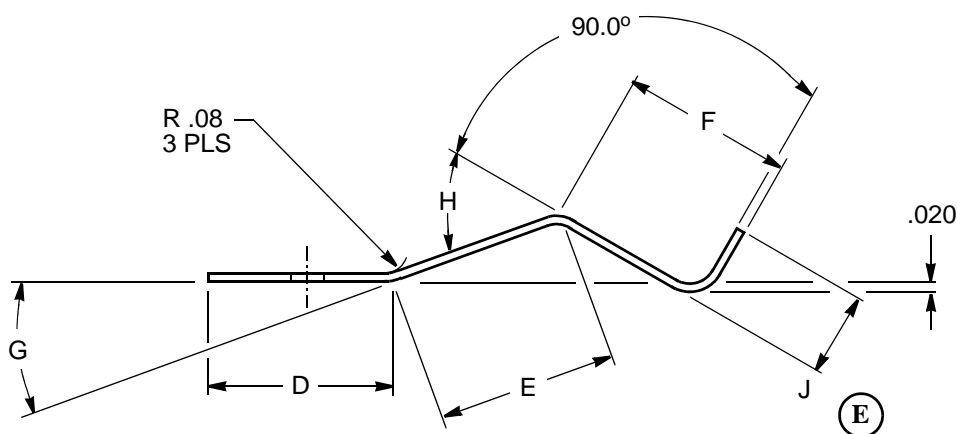
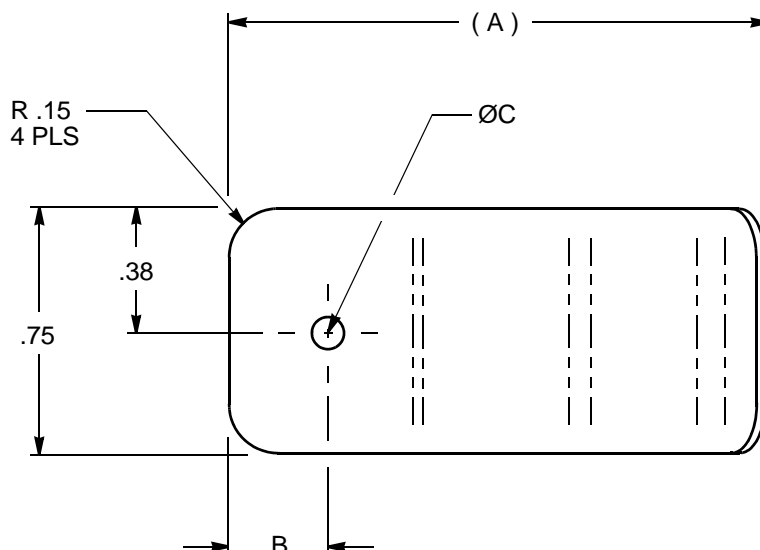
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CSP519 - RETAINING CLIP

LIST OF CURRENT SHEETS

SHEET	1	2
REVISION	E	A

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	RETAINING CLIP, INSULATION BLANKET	CSP 519
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 1 of 2
APPROVED	B. EDWARDS		

SHEET 1: "J" DIMENSION WAS ".25"

SHEET 2: CSP519-5 ADDED

E

REV:

REV: E - 17 FEB 2016

REV: D - 02 NOV 2009

REV: C - 12 MAY 2009

REV: B - 20 FEB 2009

REV: A - 23 JAN 2009

APPROVED: 01 DEC 2008

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CSP 519 - RETAINING CLIP

CSP NO.	DIMENSION (INCHES)						G DEG	H DEG	A J
	A	B	ØC	D	E	F			
519-1	1.46	.30	.128 $\begin{smallmatrix} +.005 \\ -.000 \end{smallmatrix}$.50	.23	.78	45.0	60.0	.25
519-2	1.46	.30	.195 $\begin{smallmatrix} +.006 \\ -.000 \end{smallmatrix}$.50	.23	.78	45.0	60.0	.25
519-3	1.59	.30	.128 $\begin{smallmatrix} +.005 \\ -.000 \end{smallmatrix}$.56	.54	.50	20.0	50.0	.25
519-4	1.46	.28	.159 $\begin{smallmatrix} +.007 \\ -.000 \end{smallmatrix}$.5500	.23	.78	45.0	60.0	.25
519-5	1.46	.28	.159 $\begin{smallmatrix} +.007 \\ -.000 \end{smallmatrix}$.50	.23	.78	45.0	60.0	.050

MATERIAL : CLAD 7075 T6 / T62 , .025" THK
SPEC: QQ-A-250/13
FINISH: C1 + F19

NOTES:

1. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: $\pm .03$
ANGULAR TOLERANCES: $\pm 0^{\circ} 30'$
2. ALL DIMENSIONS ARE IN INCHES

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	RETAINING CLIP, INSULATION BLANKET	CSP 519
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 2 of 2
APPROVED	B. EDWARDS		

ADDED "J" DIMENSION COLUMN TO TABLE

REV:

REV:

REV:

REV:

REV:

REV: A - 17 FEB 2016

REV: 02 NOV 2009

APPROVED: 02 NOV 2009