

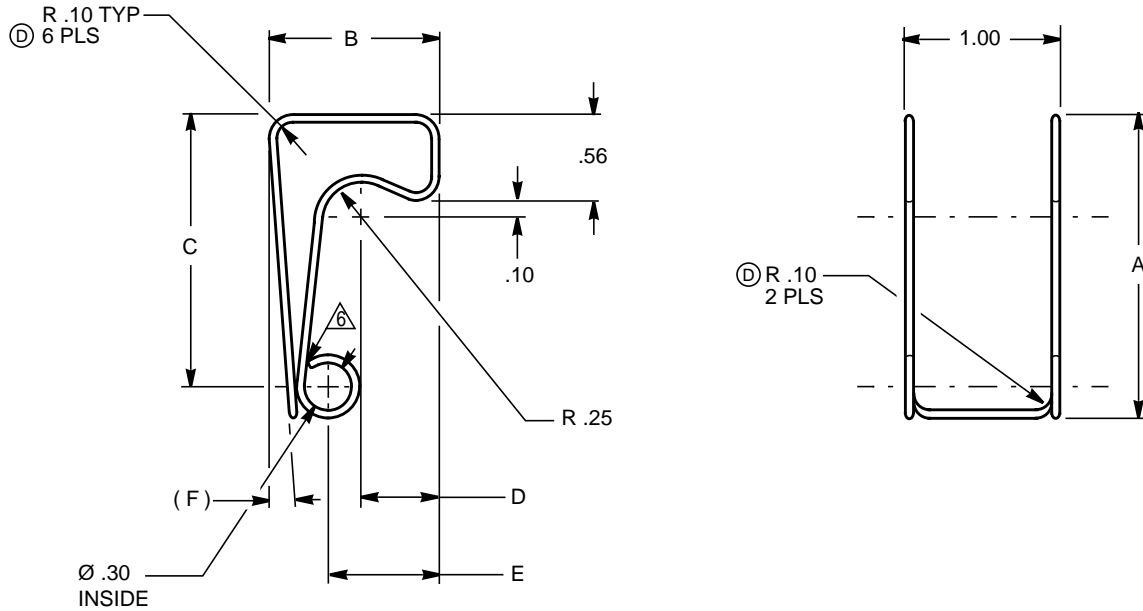
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**de HAVILLAND**

**CAGE CODE 71867  
CSP STANDARD**

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FRONT VIEW: DIMENSION "R .10 TYP" REVISED "6 PLS" WAS "5 PLS"  
RIGHT VIEW: REMOVED BRACKETS FROM DIMENSION "R .10"  
UPDATED REVISION TABLE SHEETS 1, 2, 3 & 4 HAVE BEEN RAISED AT ISSUES "D, C, A & C" RESPECTIVELY



**CSP520-1 CLIP, INSULATUON BLANKET**

CSP NO.	A	B	C	D	E	F (DEG)
520-1-1	1.95	1.21	1.75	0.500	0.72	7.8
520-1-2	1.00	1.21	0.80	0.500	0.62	21.8
520-1-3	1.50	0.90	1.30	0.473	0.65	0.0
520-1-4	2.50	1.21	2.30	0.500	0.78	4.5

**LIST OF CURRENT SHEETS**

SHEET	1	2	3	4	5
REVISION	D	C	A	C	C

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>CLIP, INSULATION RETAINING</b>	<b>CSP 520</b>
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 1 of 5
APPROVED	B. EDWARDS		

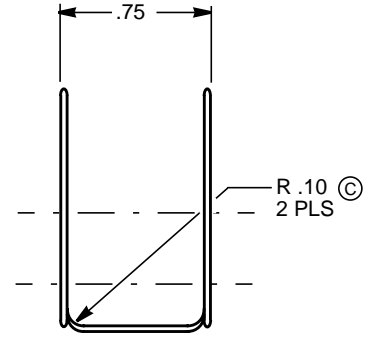
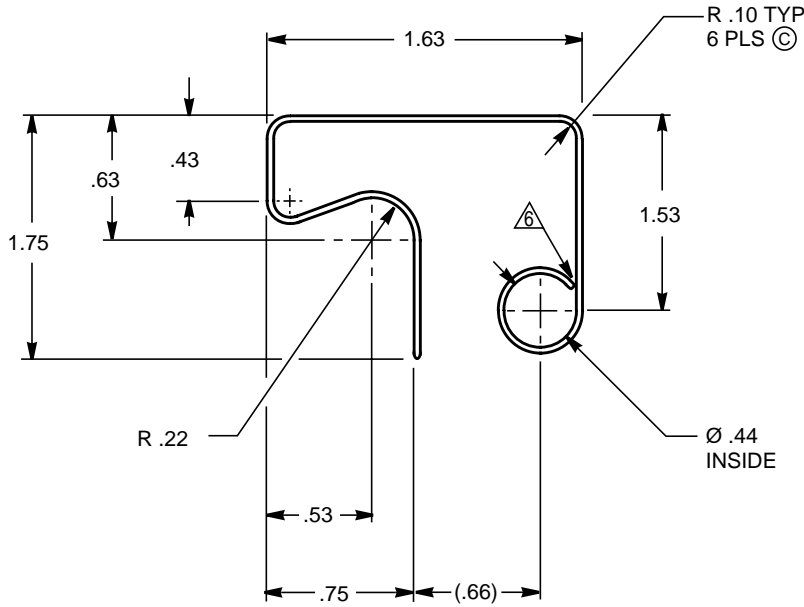
APPROVED: 17 DEC 2008 REV: A - 04 FEB 2009 REV: B - 21 AUG 2009 REV: C - 16 MAR 2010 REV: D - 24 JUN 2010 REV:

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**CSP 520-2  
CLIP, INSULATION BLANKET**

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>CLIP, INSULATION RETAINING</b>	<b>CSP 520</b>
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 2 of 5
APPROVED	B. EDWARDS		

© FRONT VIEW: DIMENSION "R .10 TYP" REVISED "6 PLS" WAS "5 PLS"  
RIGHT VIEW: REMOVED BRACKETS FROM DIMENSION "R .10"

REV:

REV:

REV:

REV: C - 24 JUN 2010

REV: B - 16 MAR 2010

REV: A - 04 FEB 2009

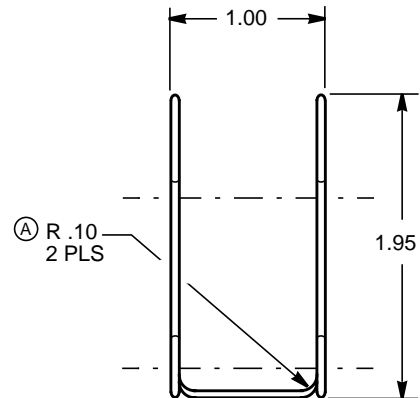
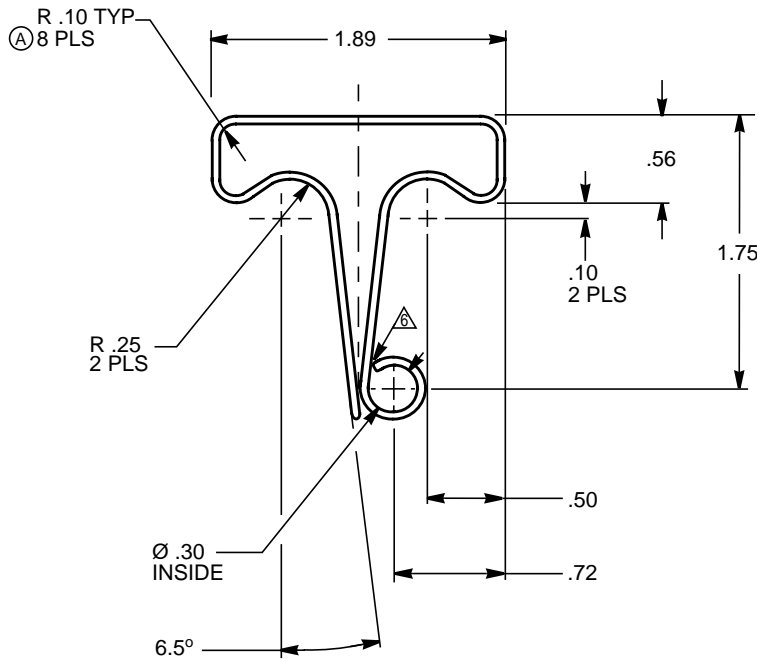
APPROVED: 17 DEC 2008

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**CSP 520-3  
CLIP, INSULATION BLANKET**

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>CLIP, INSULATION RETAINING</b>	<b>CSP 520</b>
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 3 of 5
APPROVED	B. EDWARDS		

(A) FRONT VIEW: DIMENSION "R .10 TYP" REVISED "8 PLS" WAS "6 PLS"  
(A) RIGHT VIEW: REMOVED BRACKETS FROM DIMENSION "R .10"

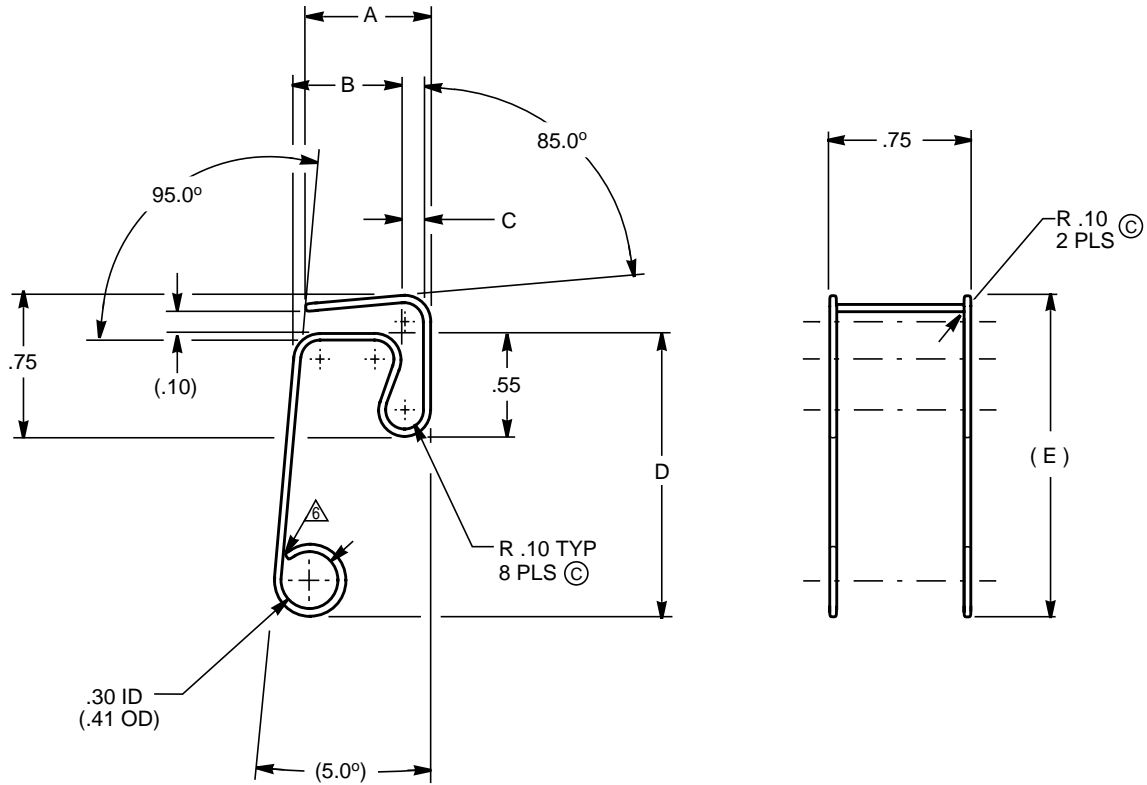
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**CSP520-4 CLIP, INSULATUON BLANKET**

CSP NO.	A	B	C	D	E
520-4-1	0.62	0.54	0.11	1.21	1.40
520-4-2	0.75	0.65	0.13	2.20	2.40

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH
CHECKED	B. EDWARDS
STRESSED	E. GIOVANNETTI
APPROVED	B. EDWARDS

**CLIP, INSULATION RETAINING**

**CSP 520**

SHEET: 4 of 5

© FRONT VIEW: DIMENSION "R.10 TYP - 8 PLS" REVISED WAS "R.10 - 4 PLS"  
© RIGHT VIEW: DIMENSION "R.10 - 2 PLS" ADDED

REV:

REV:

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
REV: C - 24 JUN 2010

REV: B - 21 AUG 2009

REV: A - 04 FEB 2009

APPROVED: 17 DEC 2008

**NOTES :**

1. IDENTIFY PER MIL-STD-130
2. MATERIAL TO BE Ø .054 STAINLESS STEEL SPRING WIRE ASTM-A313, TYPE 302, CLASS 1
3. FINISH: PASSIVATE PER AMS-QQ-P-35
4. LINEAR TOLERANCES: .XXX ±.010  
.XX ±.03  
ANGULAR TOLERANCES: ± 5° ©
5. INSIDE BEND RADIUSES DIMENSIONED ON THE CLIP
6.  GAP .010 TO .050.
7. ~~INSPECT PER ASTM E1417~~
8. DIMENSIONS AND TOLERANCES ARE IN INCHES

NOTE 4, ANGULAR TOLERANCE WAS "± 2°"  
DELTA NOTE 6 WAS "GAP MAX .020"  
NOTE 7 DELETED

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>CLIP, INSULATION RETAINING</b>	<b>CSP 520</b>
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 5 of 5
APPROVED	B. EDWARDS		

REV:

REV:

REV:

REV: C - 16 MAR 2010

REV: B - 21 AUG 2009

REV: A - 04 FEB 2009

APPROVED: 17 DEC 2008