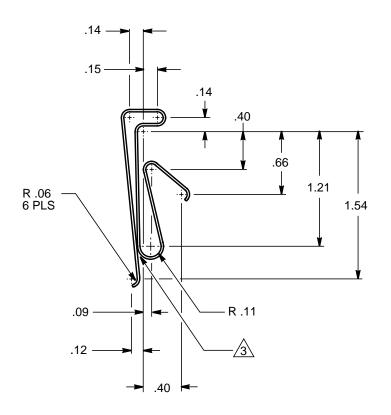
## de HAVILLAND

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.50 (1.83)(A)R .10 TRUE 4 PLS



**CSP 521-1** CLIP, DOUBLE

(A) MATERIAL: 17-7PH CRES PER AMS 5529, .015" THK

> FINAL CONDITION: CH900

FINISH: PASSIVATE PER AMS-QQ-P-35

## NOTES:

DIMENSION "R .10 TRUE" CHANGED WAS "R .06 TRUE" MATERIAL SPECIFICATION REVISED "AMS 5529" WAS "AMS 5528" SOLUTION HEAT TREATMENT REMOVED - FINAL CONDITION REVISED "CH900" WAS "CH950" ANGULAR TOLERANCES ADDED - NOTE 4 ADDED

(∢

1. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: .XX ± .03 ANGULAR TOLERANCES: ± 5° (A)

2. ALL DIMENSIONS ARE IN INCHES

✓3 GAP MAX .010

(A) 4. DEBURR ALL SHARP EDGES PER PPS 27.10

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

**DRAWN** E. DANESH CHECKED B. EDWARDS STRESSED E. GIOVANNETTI **APPROVED B. EDWARDS** 

CLIP, DOUBLE

**CSP 521** 

1 of 1

REV:

REV:

SHEET: