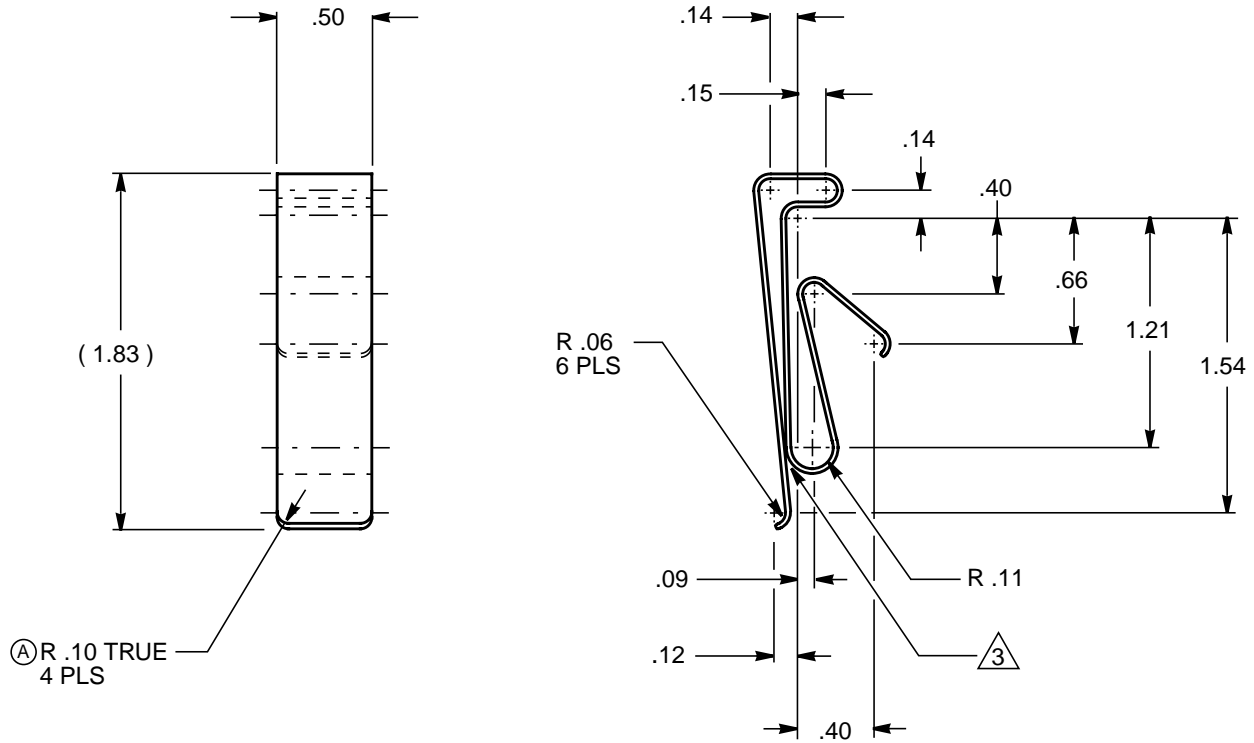


DIMENSION "R .10 TRUE" CHANGED WAS "R .06 TRUE"  
 MATERIAL SPECIFICATION REVISED "AMS 5529" WAS "AMS 5528"  
 SOLUTION HEAT TREATMENT REMOVED - FINAL CONDITION REVISED "CH900" WAS "CH950"  
 ANGULAR TOLERANCES ADDED - NOTE 4 ADDED



**CSP 521-1 CLIP, DOUBLE**

(A) **MATERIAL :** 17-7PH CRES PER AMS 5529, .015" THK  
 FINAL CONDITION: CH900  
 FINISH: PASSIVATE PER AMS-QQ-P-35

**NOTES :**

1. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: .XX  $\pm$  .03  
ANGULAR TOLERANCES:  $\pm$  5° (A)
2. ALL DIMENSIONS ARE IN INCHES
- (A) 3. GAP MAX .010
- (A) 4. DEBURR ALL SHARP EDGES PER PPS 27.10

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>CLIP , DOUBLE</b>	<b>CSP 521</b>
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 1 of 1
APPROVED	B. EDWARDS		

REV: REV: REV: REV: REV: REV: REV: 17 MAR 2009 REV: 25 JUN 2010