



CSP 522-1 CLIP, HANGER RETAINER

Ⓑ **MATERIAL :** 17-7PH CRES PER AMS 5529, .020" THK
FINAL CONDITION: CH900
FINISH: PASSIVATE PER AMS-QQ-P-35 Ⓑ

NOTES :

1. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: .XXX ± .010
 .XX ± .03
 ANGULAR TOLERANCES: ± 5°

2. ALL DIMENSIONS ARE IN INCHES

Ⓐ GAP MAX.010

Ⓑ 4. DEBURR ALL SHARP EDGES PER PPS 27.10

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH
CHECKED	B. EDWARDS
STRESSED	E. GIOVANNETTI
APPROVED	B. EDWARDS

CLIP, HANGER RETAINER

CSP 522

SHEET: 1 of 1

REMOVED MATERIAL HEAT TREAT WAS "ANNEALED"
 REVISED MATERIAL FINISHING WAS "QQ-P-35"
 Ⓑ ADDED NOTE 4

REV:

REV:

REV:

REV:

REV: B - 09 APR 2009

REV: A - 02 MAR 2009

APPROVED: 30 JAN 2009