



CSP 523-1 CLIP , ANGLED RETAINER

(A)

(A) **MATERIAL :** CRES , TYPE 304 , PER AMS 5513 , .025" THK
HEAT TREAT: ANNEALED
FINISH: PASSIVATE PER AMS-QQ-P-35

NOTES :

1. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: .XXX ± .010 (A)
.XX ± .03
ANGULAR TOLERANCES: ± 5° (A)

2. ALL DIMENSIONS ARE IN INCHES

(A) 3. DEBURR ALL SHARP EDGES PER PPS 27.10

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH
CHECKED	B. EDWARDS
STRESSED	E. GIOVANNETTI
APPROVED	B. EDWARDS

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CSP 523

SHEET: 1 of 1

ADDED DIMENSION .60±.06 AND RADIUS "R .10 TRUE , 4 PLS" - ADDED BRACKETS TO ANGLE 80.0°
ADDED LINEAR TOLERANCE .XXX ± .010 - CHANGED ANGULAR TOLERANCE WAS ± 0°30'
REVISED MATERIAL SPEC WAS "TYPE 347 PER AMS 5512" AND FINISHING WAS "PPS 31.05"
ADDED NOTE 3 - DELETED "RIGHT" FROM CSP TITLE

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