de HAVILLAND

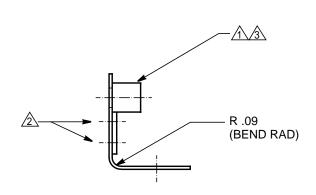
CAGE CODE 71867
CSP STANDARD

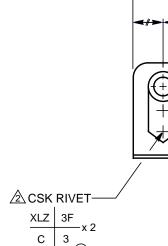
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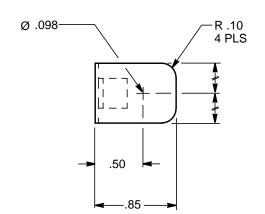
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CSP 524-1 BRACKET ASSY, NUT PLATE ANGLE

MATERIAL:

CRES, TYPE 304, PER AMS5513, .032" THK

HEAT TREAT: ANNEALED

FINISH: PASSIVATE PER AMS-QQ-P-35 + F19

NOTES:

⚠ ANCHOR NUT: MS21071L3 (1 REQ'D)

(B) ⚠ CSK RIVET: B0205018AD3-3S (2 REQ'D)

3 INSTALL ANCHOR NUT PER PPS 2.17

4. TOLERANCES UNLESS OTHERWISE SPECIFIED: $.XXX \pm .010$ $.XX \pm .03$

5. ALL DIMENSIONS ARE IN INCHES

6. DEBURR ALL SHARP EDGES PER PPS 27.10

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH
CHECKED	B. EDWARDS
STRESSED	E. GIOVANNETTI
APPROVED	B. EDWARDS

BRACKET ASSY NUT PLATE ANGLE **CSP 524**

SHEET: 1 of 1

REV: A - 14 APR 2009 | REV: B - 15 MAR 2010 | REV

APPROVED: 12 JAN 2009

REV:

REV:

REV.