



**CSP 524-1  
BRACKET ASSY, NUT PLATE ANGLE**

**MATERIAL :**

CRES , TYPE 304 , PER AMS5513 , .032" THK  
HEAT TREAT: ANNEALED  
FINISH: PASSIVATE PER AMS-QQ-P-35 + F19

**NOTES :**

- 1 ANCHOR NUT: MS21071L3 (1 REQ'D)  
2 CSK RIVET: B0205018AD3-3S (2 REQ'D)  
3 INSTALL ANCHOR NUT PER PPS 2.17  
4. TOLERANCES UNLESS OTHERWISE SPECIFIED: .XXX ± .010  
.XX ± .03  
5. ALL DIMENSIONS ARE IN INCHES  
6. DEBURR ALL SHARP EDGES PER PPS 27.10

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>BRACKET ASSY NUT PLATE ANGLE</b>	<b>CSP 524</b>
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 1 of 1
APPROVED	B. EDWARDS		

(B) DELTA NOTE 2: CSK RIVET WAS "B0205018AD3-4S"

REV:

REV:

REV:

REV:

REV: B - 15 MAR 2010

REV: A - 14 APR 2009

APPROVED: 12 JAN 2009