



CSP 525-1 CLIP, RETAINER

MATERIAL : 17-7PH CRES PER AMS 5528, .015" THK
FINAL CONDITION: RH950 per BAPS 168-030 or ESP 46-3
FINISH: PASSIVATE PER AMS-QQ-P-35

NOTES :

1. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: .XXX ± .010
 .XX ± .03
 ANGULAR TOLERANCES: ± 5°
2. ALL DIMENSIONS ARE IN INCHES
3. GAP MAX .010
4. DEBURR ALL SHARP EDGES PER PPS 27.10
5. FABRICATE PER BAPS 188-000

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	CLIP , RETAINER	CSP 525
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 1 of 1
APPROVED	B. EDWARDS		

ADDED UNDER FINAL CONDITION: "RH950" was "CH900"

REV:

REV:

REV:D - 30 MAR 2017

REV:C - 23 JAN 2017

REV:B - 28 NOV 2016

REV:A - 15 APR 2009

APPROVED: 10 MAR 2009