$oxed{ extbf{D}}$  ADDED UNDER FINAL CONDITION: "RH950" was "CH900"

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REV:

REV:

REV:D - 30 MAR 2017

REV:C - 23 JAN 2017

REV:B - 28 NOV 2016

REV: A - 15 APR 2009

APPROVED: 10 MAR 2009

CSP 525-1 CLIP, RETAINER

 $\bigcirc$ B

MATERIAL: 17-7PH CRES PER AMS 5528, .015" THK

FINAL CONDITION: RH950 per BAPS 168-030 or ESP 46-3

FINISH: PASSIVATE PER AMS-QQ-P-35

NOTES:

1. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: .XXX  $\pm$  .010 .XX  $\pm$  .03

ANGULAR TOLERANCES: ±5°

2. ALL DIMENSIONS ARE IN INCHES

3. GAP MAX .010

4. DEBURR ALL SHARP EDGES PER PPS 27.10

5. FABRICATE PER BAPS 188-000 (c)

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH		O O T	
CHECKED	B. EDWARDS	CLIP, RETAINER	<b>CSP 525</b>	
STRESSED	E. GIOVANNETTI		arre-en	
APPROVED	B. EDWARDS		SHEET:	1 of 1