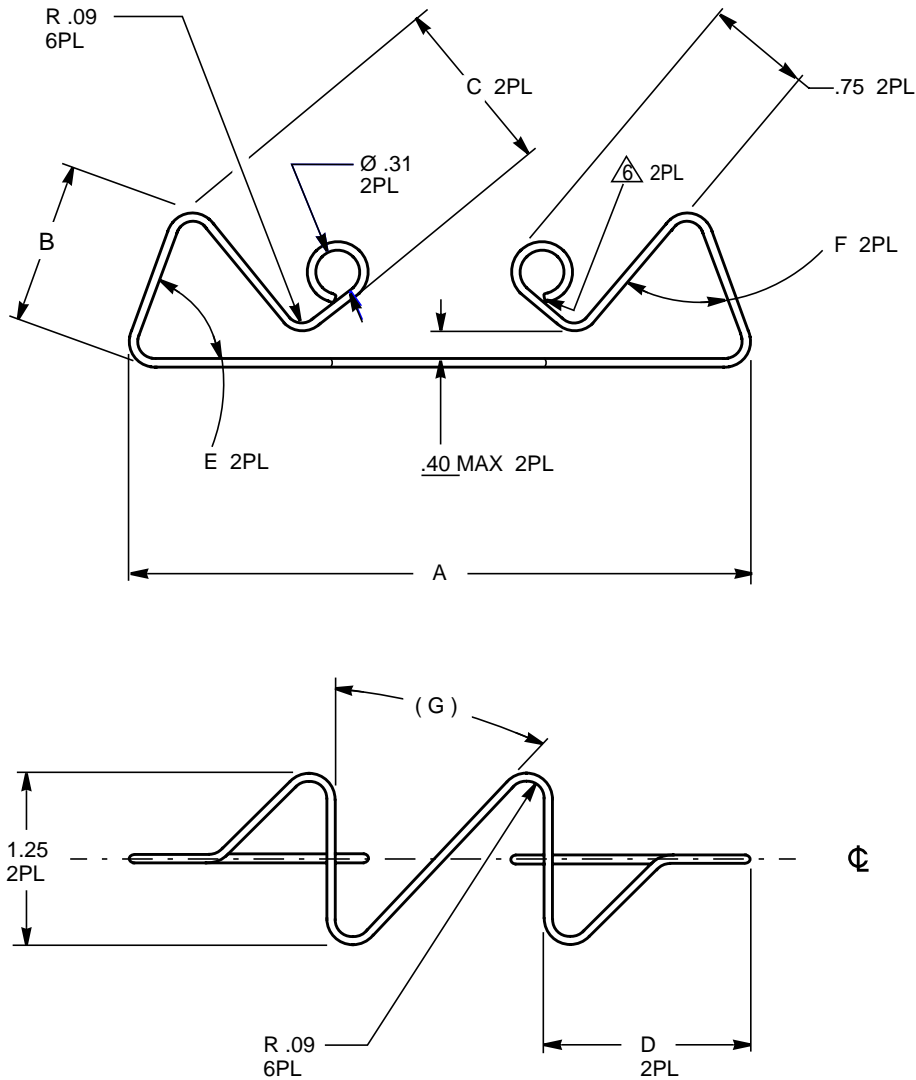


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**LIST OF CURRENT SHEETS**

SHEET	1	2
REVISION	B	B

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>CLIP, INSULATION RETAINING</b>	<b>CSP 526</b>
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 1 of 2
APPROVED	B. EDWARDS		

B REVISED REVISION TABLE PAGES "1" & "2" HAVE BEEN RAISED AT ISSUES "B"

APPROVED: 04 FEB 2009 REV: A - 30 APR 2009 REV: B - 12 MAR 2010 REV: REV: REV:

**CSP 526 CLIP , INSULATION BLANKET**

CSP NO.	DIMENSION (INCHES)				FRAME THK	ANGLE (DEG)		
	A	B	C	D		E	F	G
<b>526-1</b>	5.25	1.17	1.27	1.97	0.310	70	60	45
<b>526-2</b>	4.75	1.17	1.27	1.72	0.330	70	60	45
<b>526-3</b>	4.25	1.17	1.27	1.47	0.425	70	60	45
<b>526-4</b>	2.25	0.87	0.64	0.75	0.200	90	30	24

**NOTES :**

1. IDENTIFY PER MIL-STD-130
2. MATERIAL TO BE Ø .054 STAINLESS STEEL SPRING WIRE ASTM-A313, TYPE 302, CLASS 1.
3. FINISH: PASSIVATE PER AMS-QQ-P-35
4. LINEAR TOLERANCES:  $\pm .03$   
ANGULAR TOLERANCES:  $\pm 5^\circ$  (B)
5. INSIDE BEND RADIUSES DIMENSIONED ON THE CLIP  
Ⓜ GAP .010 TO .050
- ⑦ —7. INSPECT PER ASTM E1417—
8. DIMENSIONS AND TOLERANCES ARE IN INCHES

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>CLIP, INSULATION RETAINING</b>	<b>CSP 526</b>
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 2 of 2
APPROVED	B. EDWARDS		

⑦ NOTE 4, ANGULAR TOLERANCE WAS  $\pm 2^\circ$   
NOTE 7 DELETED

REV: REV: REV: REV: A - 30 APR 2009 REV: B - 12 MAR 2010 REV: 04 FEB 2009 APPROVED: