



**CSP 527-1 SHN.
-2 OPP.
CLIP, INSULATION RETAINING**

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH
CHECKED	B. EDWARDS
STRESSED	E. GIOVANNETTI
APPROVED	B. EDWARDS

**CLIP , INSULATION
RETAINING**

CSP 527

SHEET: 1 of 2

B DIMENSION "Ø.30 ID - 2 PLS" WAS "R .15 - 2 PLS"
PAGE 2 RAISED AT ISSUE "A"

REV:

REV:

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REV: A - 11 MAY 2009

REV: B - 25 FEB 2010

APPROVED: 30 MAR 2009

NOTES :

1. IDENTIFY PER MIL-STD-130

2. MATERIAL TO BE Ø .054 STAINLESS STEEL SPRING WIRE ASTM-A313, TYPE 302, CLASS 1

3. FINISH: PASSIVATE PER AMS-QQ-P-35

④ ~~4. INSPECT PER ASTM-E1417~~
⑤ GAP .010 TO .050

6. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: .XX ± .03
ANGULAR TOLERANCES: ± 5° ④

7. ALL DIMENSIONS ARE IN INCHES

NOTE 4 DELETED
④ DELTA NOTE 5 WAS "GAP MAX .010"
NOTE 6, ANGULAR TOLERANCE WAS "± 2°"

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