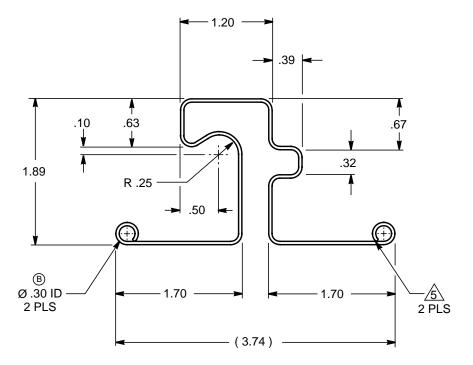
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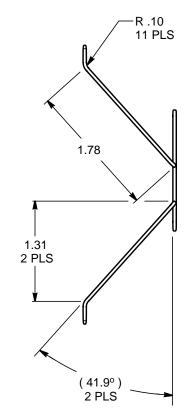
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1.22





DIMENSION "Ø.30 ID - 2 PLS" WAS "R .15 - 2 PLS" PAGE 2 RAISED AT ISSUE "A"

(B)

CSP 527-1 SHN.
-2 OPP.
CLIP, INSULATION RETAINING

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN E. DANESH
CHECKED B. EDWARDS
STRESSED E. GIOVANNETTI
APPROVED B. EDWARDS

CLIP, INSULATION RETAINING

CSP 527

SHEET: 1 of 2

REV:

REV:

REV:

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REV:

REV:

REV:

APPROVED: 30 MAR 2009 | REV: A - 25 FEB 2010

CSP STANDARD

NOTES:

- 1. IDENTIFY PER MIL-STD-130
- 2. MATERIAL TO BE Ø .054 STAINLESS STEEL SPRING WIRE ASTM-A313, TYPE 302, CLASS 1
- 3. FINISH: PASSIVATE PER AMS-QQ-P-35
- (A) 4. INSPECT PER ASTM E1417 (B) GAP .010 TO .050
 - 6. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: $.XX \pm .03$ ANGULAR TOLERANCES: $\pm 5^{\circ}$ (A)
 - 7. ALL DIMENSIONS ARE IN INCHES

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

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SHEET: 2 of 2