



**CSP 528-1 SHN.  
-2 OPP.  
CLIP, INSULATION RETAINING**

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>CLIP , INSULATION RETAINING</b>	<b>CSP 528</b>
CHECKED	B. EDWARDS		
STRESSED	E. GIOVANNETTI		SHEET: 1 of 2
APPROVED	B. EDWARDS		

(B) DIMENSION "Ø.30 ID - 2 PLS" WAS "R .15 - 2 PLS"  
PAGE 2 RAISED AT ISSUE "A"

APPROVED: 06 APR 2009 REV: A - 12 MAY 2009 REV: B - 25 FEB 2010 REV: REV:

**NOTES :**

1. IDENTIFY PER MIL-STD-130

2. MATERIAL TO BE Ø .054 STAINLESS STEEL SPRING WIRE ASTM-A313, TYPE 302, CLASS 1

3. FINISH: PASSIVATE PER AMS-QQ-P-35

④ ~~4. INSPECT PER ASTM-E1417~~  
⑤ ~~5. GAP .010 TO .050~~

6. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: .XX ± .03  
ANGULAR TOLERANCES: ± 5° ④

7. ALL DIMENSIONS ARE IN INCHES

NOTE 4 DELETED  
④ DELTA NOTE 5 WAS "GAP MAX .010"  
NOTE 6, ANGULAR TOLERANCE WAS "± 2°"

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CHECKED	B. EDWARDS		
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