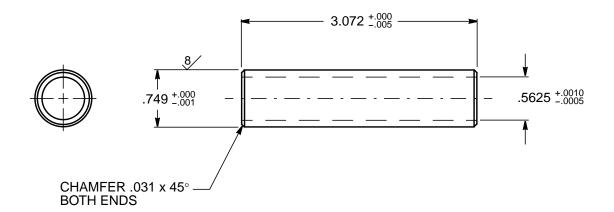
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CSP 530-1 SLEEVE BUSHING

MATERIAL:

PH 13-8 Mo PER AMS 5629, .749" DIA x 3.072" LG

FINAL HEAT TREAT: H1000

PROT FINISH: PASSIVATE PER AMS-QQ-35, TYPE II

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH
CHECKED	B. EDWARDS
STRESSED	E. GIOVANNETTI
APPROVED	B. EDWARDS

SLEEVE BUSHING

CSP 530

SHEET: 1 of 2

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APPROVED: 15 SEP 2009 | REV:

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NOTES:

1. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: $.XXX \pm .010$

.XX \pm .03 ANGULAR TOLERANCES: \pm 0° 30′

2. ALL DIMENSIONS ARE IN INCHES

3. THIS PART REPLACES BUSHING P/N NAS73-9E301.

4. ALL OTHER SURFACES 125/

- 5. INSIDE AND OUTSIDE DIAMETERS TO BE PARALLEL AND CONCENTRIC WITHIN .003 TOTAL INDICATOR READING
- 6. BREAK ALL SHARP EDGES .016
- 7. THESE BUSHINGS NOT INTENDED FOR REAMING AT ASSEMBLY
- 8. THESE BUSHINGS ARE DESIGNED FOR CLAMPING TO THE SHAFT, WITH RELATIVE MOTION OCCURRING ON THE BUSHING O.D. ONLY

9. ALTERNATIVE MATERIAL:

MATERIAL	MAT'L SPEC	FINAL HEAT TREAT	PROT FINISH
PH 15-7 Mo	AMS 5657	CH900	PASSIVATE PER AMS-QQ-35 TYPE II
17-7 PH	AMS 5645	H1050	PASSIVATE PER AMS-QQ-35 TYPE II

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH
CHECKED	B. EDWARDS
STRESSED	E. GIOVANNETTI
APPROVED	B. EDWARDS

SLEEVE BUSHING

CSP 530

SHEET: 2 of 2

APPROVED: 15 SEP 2009 | REV

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