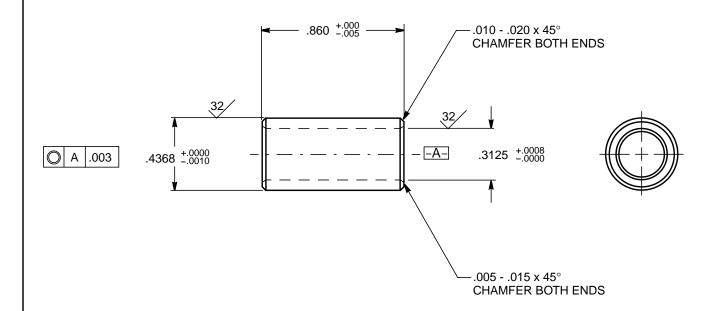
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CSP 535-1 PLAIN BUSHING

MATERIAL:

15-5 PH CRES PER AMS5659, .4368" DIA x .860" LG

FINAL HEAT TREAT: HARDNESS Rc 32 - 37 (140 - 160 KSI) PER AMS-H-6875

PROT FINISH: PASSIVATE PER AMS-QQ-P-35

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN CHECKED	E. DANESH B. EDWARDS	BUSHING, PLAIN	CSP	535
STRESSED	E. GIOVANNETTI	FOR CLAMPED INSTALLATION	_	
APPROVED	B. EDWARDS		SHEET:	1 of 2

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APPROVED: 08 OCT 2009 | REV:

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NOTES:

1. TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR TOLERANCES: $.XXX \pm .010$

 $.XX \pm .03$

ANGULAR TOLERANCES: ± 0° 30′

2. ALL DIMENSIONS ARE IN INCHES

3. THIS PART REPLACES BUSHING P/N B0309008-05-086

4. SURFACE TEXTURE: 63 Ra MAX PER ANSI B46.1, EXCEPT AS NOTED

5. ALTERNATIVE MATERIAL:

MATERIAL	MAT'L SPEC	FINAL HEAT TREAT	PROT FINISH
			PASSIVATE PER
17-4 PH CRES	AMS5643	AMS-H-6875	AMS-QQ-P-35

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	
CHECKED	B. EDWARDS	BUSHING, PLAIN
STRESSED	E. GIOVANNETTI	FOR CLAMPED INSTALLATION
APPROVED	B. EDWARDS	

CSP 535

SHEET: 2 of 2

APPROVED: 08 OCT 2009 REV:

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