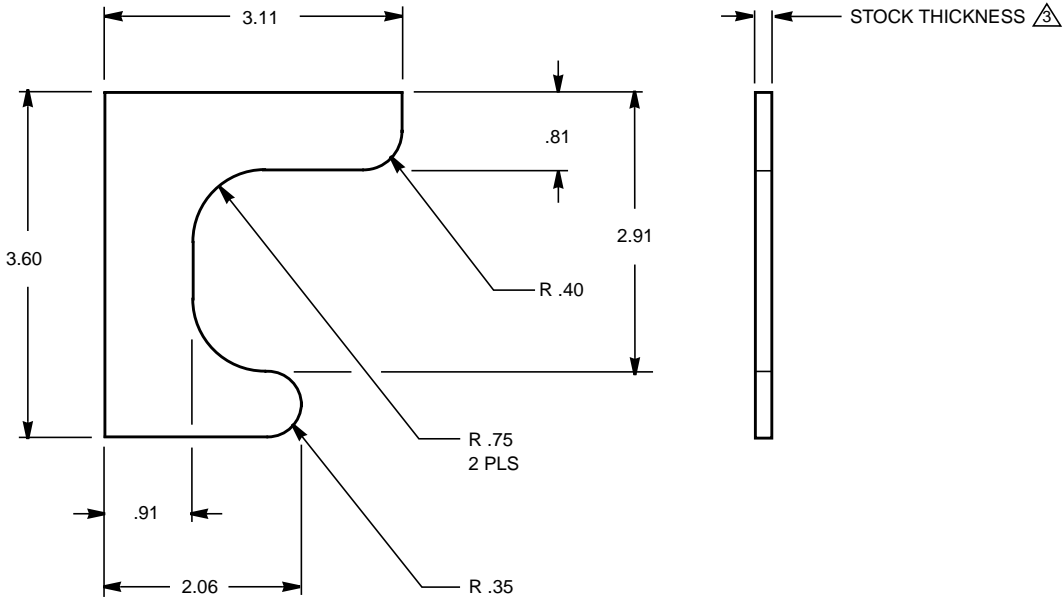


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SCALE 1: 2

CSP539 , SHIM - PLATE				
CSP PART NO	SHIM TYPE	MATERIAL	MATERIAL SPECIFICATION	FINISH
CSP539-1	FLAT	ALUMINUM ALLOY 2024-T3	AMS-QQ-A-250/5	PROTECTIVE FINISH CODE A010 $\triangle 7 \triangle 8$ (CONVERSION COATING - FR PRIMER, 1 COAT)
CSP539-2	LAMINATED $\triangle 6$	ALUMINUM ALLOY 1100-H19	ASTM B209	NONE

LIST OF CURRENT SHEETS		
SHEET	1	2
REVISION	NC	NC

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	SHIM - PLATE	CSP 539
CHECKED	B. EDWARDS		
STRESSED	A. ROSSI		SHEET: 1 of 2
APPROVED	B. EDWARDS		

REV:

REV:

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APPROVED: 07 DEC 2012

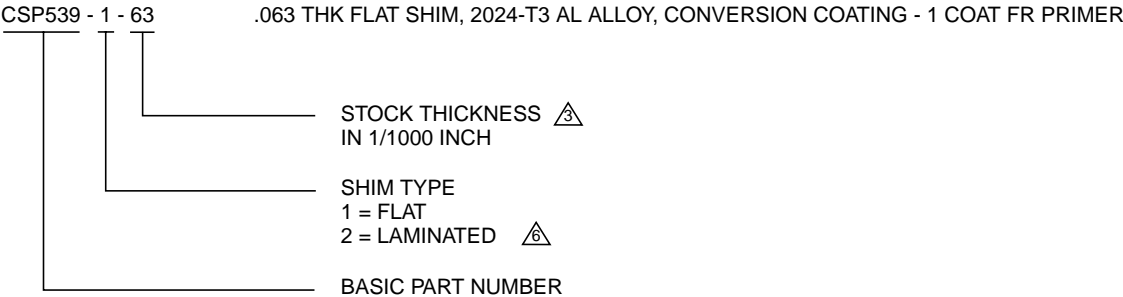
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NOTES:

- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES UNLESS OTHERWISE SPECIFIED: LINEAR .XX ± .03
ANGULAR ± 0° 30'
- THICKNESS: FLAT: .012 / .016 / .020 / .025 / .032 / .040 / .050 / .063 / .071 / .080 / .100 / .125
LAMINATED: .002 / .003
- STANDARD FABRICATION PER BAPS 188-000
- IDENTIFY WITH PART NUMBER PER BAPS 144-005
- LAMINATED SHIM STOCK TO MEET REQUIREMENTS OF AMS-DTL-22499, COMP 1, TYPE I, CLASS1 OR 2
- FINISH CODES PER BEARD GEN-004
- FINISH SPEC AS PER BAERD BA700-001
- EXAMPLE OF PART NUMBER BREAKDOWN:



SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH
CHECKED	B. EDWARDS
STRESSED	A. ROSSI
APPROVED	B. EDWARDS

SHIM - PLATE

CSP 539

SHEET: 2 of 2

REV:

REV:

REV:

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APPROVED: 07 DEC 2012