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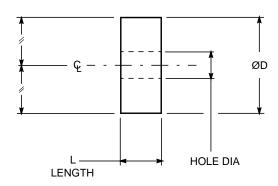
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REV:

REV: A - 20 SEP 2013

APPROVED: 14 JUN 2013

THIS STANDARD CONTAINS INFORMATION FOR BUSHINGS TO USED TO REPAIR OVERSIZED HOLES AS A PILOT PROJECT FOR GLOBAL PROGRAM AT BOMBARDIER AEROSPACE - TORONTO SITE ONLY.



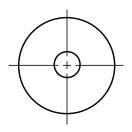


TABLE 1: CSP540 - BUSHING, PLAIN							
L + .000 005		D DIA + .0005 0000		HOLE DIA	PILOT HOLE DIA		
L1	.050	D1	.2620	.26052612			
L2	.063	D2	.2880	.28652872			
L3	.071	D3	.3011 A	.29963003	100		
L4	.080	D4	.3167	.31523159	.100		
L5	.100	D5	.3480	.34653472			
L6	.125	D6	.3630	.36153622			

MATERIAL: ALUMINUM ALLOY 7075-T7351 BAR PER AMS-QQ-A-225/9
FINISH: ANODIZE IN ACCORDANCE WITH MIL-A-8625, TYPE 1

LIST OF CURRENT SHEETS					
SHEET	1	2			
REVISION	A	NC			

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH
CHECKED	B. EDWARDS
STRESSED	N/A
APPROVED	B. EDWARDS

BUSHING, PLAIN ALUMINUM ALLOY, ANODIZED

CSP 540

SHEET: 1 of 2

(4)

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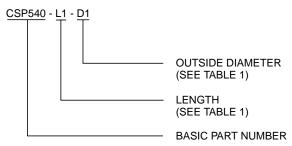
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NOTES:

- ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
- 2. ALL DIMENSIONS TO BE MET AFTER PLATING / COATING.
- 3. SURFACE TEXTURE 63 MICRO INCHES RHR AS PER ASME B46.1
- 4. REMOVE ALL BURRS AND SHARP EDGES .005 MAX
- 5. EXAMPLE OF PART NUMBER BREAKDOWN:

PLAIN BUSHING, .050 IN LENGTH, .2620 OUTSIDE DIAMETER, .2605-.2612 FINISHED HOLE DIAMETR



USAGE INFORMATION:

THIS BUSHING IS TO REPAIR OVERSIZED HOLES.

IT IS A MANUFACTURED PART SHALL BE USED FOR NCR REPAIR WITH LIAISON APPROVAL ONLY.

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	
CHECKED	B. EDWARDS	
STRESSED	N/A	
APPROVED	B. EDWARDS	

BUSHING, PLAIN ALUMINUM ALLOY, ANODIZED

CSP 540

SHEET: 2 of 2

REV