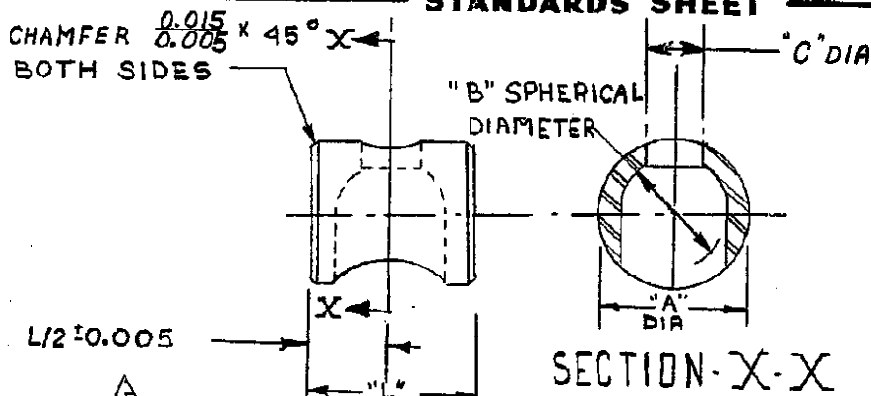


DE HAVILLAND AIRCRAFT OF CANADA

PAGE

STANDARDS SHEET



MATERIAL: 4340 STEEL MIL-S-5000 H.T. 125-145 OR
4130 STEEL MIL-S-6758 HEAT TREAT 125 KSI.
2024 ALUM. QQ-A-267 T4
FINISH: STEEL "EI" ALUMINUM "AI"

NOTE: -1, -3, -5, -7, -9 & -11
IDENTICAL TO GROHMAN
STD-G 414

MACHINE FINISH - BREAK ALL EDGES .015
DIMENSIONS TO BE MET AFTER PLATING
DIM. A & B AND B & C TO BE CONCENTRIC WITHIN .005 F.I.R.

EXAMPLE PART NO CSP-87-1 STEEL FITTING 1/8 CABLE
CSP-87AI ALUMINUM FITTING — "—"

DASH NO.		CABLE DIA	A +.000 -.002	B +.005 -.000	C +.005 -.000	L +.010 -.005
STEEL	ALUMINUM					
-1	A1	1/8	.435	.328	.192	.480
-2	A2		.499	.328	.192	.480
-3	A3		.498	.390	.226	.480
-4	A4	5/32	.561	.390	.226	.480
-5	A5		.560	.450	.259	.550
-6	A6		.624	.450	.259	.550
-7	A7	1/4	.685	.580	.358	.680
-8	A8		.749	.580	.358	.680
-9	A9		.373	.265	.145	.350
-10	A10	3/32	.342	.265	.145	.350
-11	A11		.310	.203	.114	.350
-12	A12		.561	.328	.192	.480
-13	A13	3/32	.373	.265	.145	.450
-14	A14		.342	.265	.145	.450

DRAWN	J. DURDA	CLASSIFICATION FITTING CABLE TO SECTOR ATTACHMENT	STANDARD
CHECKED	N.P. WALSH		CSP-87
STRESSED	A. GREY		
APPROVED	G. LUESBY		
22-5-58			FMC 71867

4340 STEEL ADDED AS
OPTION 8.12.89

A

57.77

(E) MAT'L AL ADDED 3.10.66 55

(G) HOLE POSITION & LENGTH TOL. ADDED

(H) -13 & -14 ADDED 15.3.83