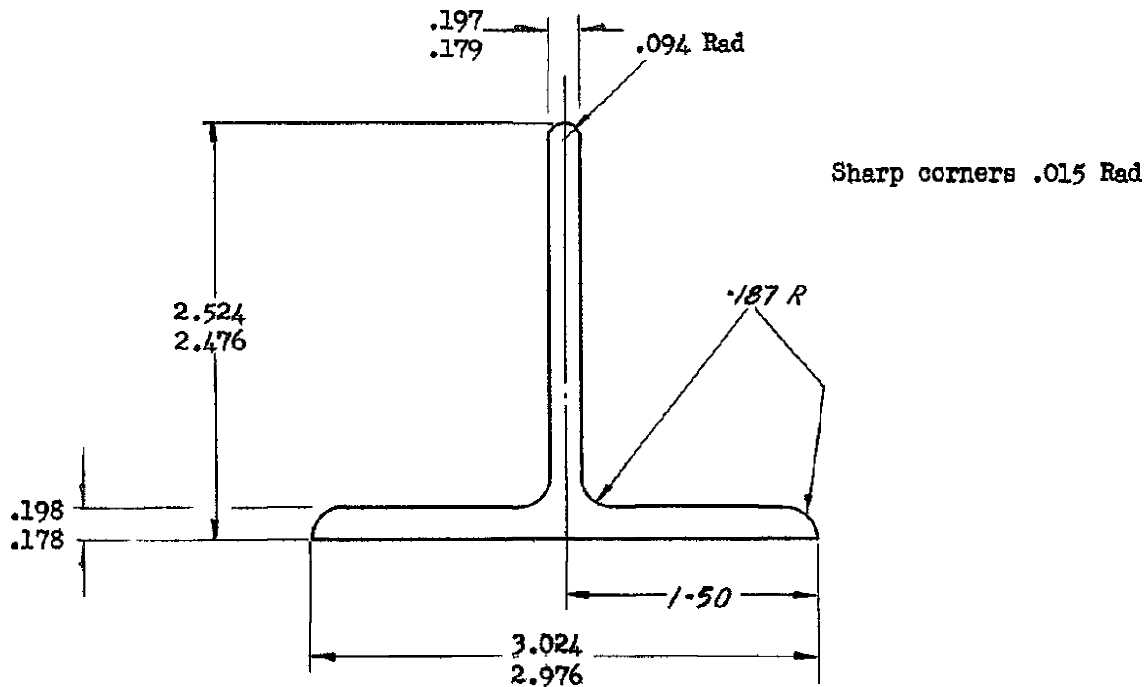


DE HAVILLAND AIRCRAFT of CANADA

PAGE

STANDARDS SHEET



FULL SCALE

MATERIAL - ALUM ALLOY - 2014 - T4
OR 2024 T3511 (B)
SPECIFICATION - QQ-A-200/2 - TEMPER T4
OR T3511 (B)

Alcan die No. 31828

IDENTICAL TO		
GRUMMAN DIE AND 10136-3006	GRUMMAN DWG -	ALCAN DIE -

SECTION ELEMENTS	X	Y	I XX	I YY	P XX	P YY
	INCH		INCHES 4		INCH	
SECTION AREA .995 SQ INCH					1.19 LB PER FOOT	
DRAWN	PEMERY, NOV 56	CLASSIFICATION			STANDARD	
CHECKED		EXTRUDED TEE			CV-100	
STRESSED						
APPROVED						
DHC-5					FMC 71867	

③ T 3511 TEMPER OPTION ADDED
13/02/96 M J
④ Tolerances Added Dec 68