

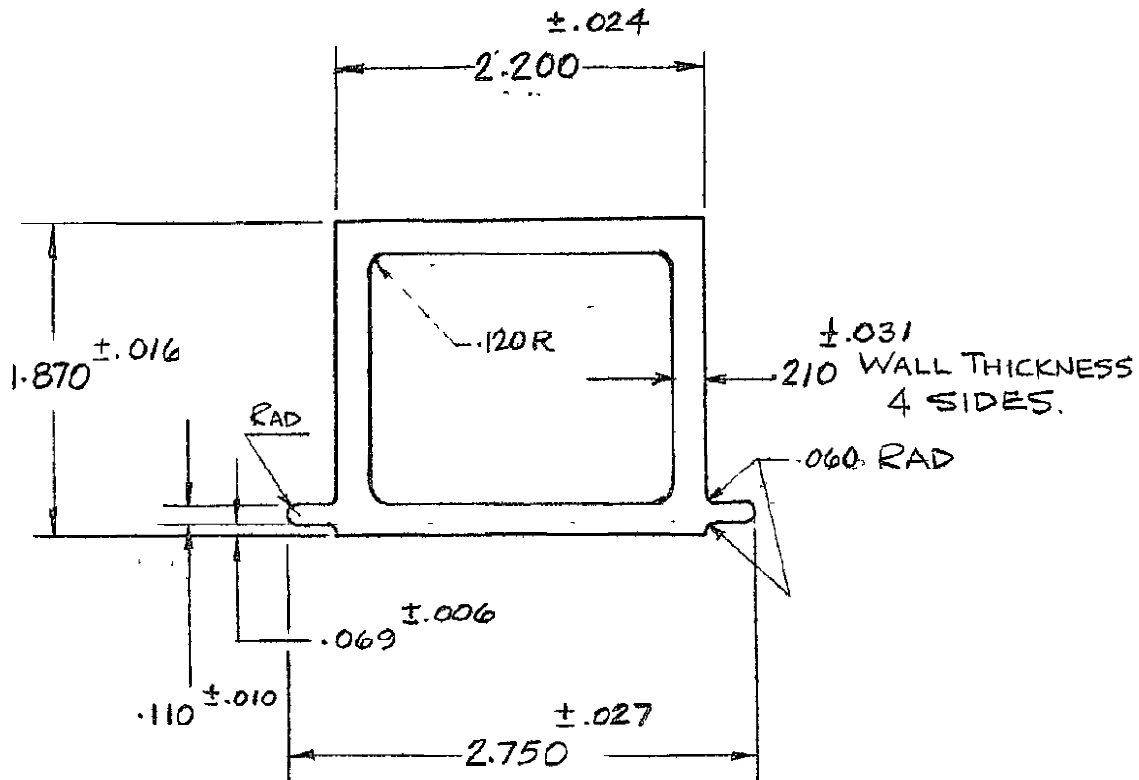
DE HAVILLAND



AIRCRAFT of CANADA

PAGE

STANDARDS SHEET



FULL SIZE

MATERIAL - ALUM. ALLOY 7075-T6

SPEC - QQA 277 TEMPER T6

TOLERANCE ON ALL CORNER RADII $\pm \frac{1}{64}$

ISS (B) DEC 72 (C) BASE TOL $\pm .027$ WAS $\pm .022$ QQA

ISS 'A'	REDRAWN - WALL THICKNESS MADE CONSTANT TO EASE PRODUCTION.		
DRAWN	R. ADAMS	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	EXTRUDED SHAPE	CV373
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		

FMG 71867 3 " 4