

(E) NOTE 2 CANCELLED
5.1.84

DE HAVILLAND AIRCRAFT OF CANADA

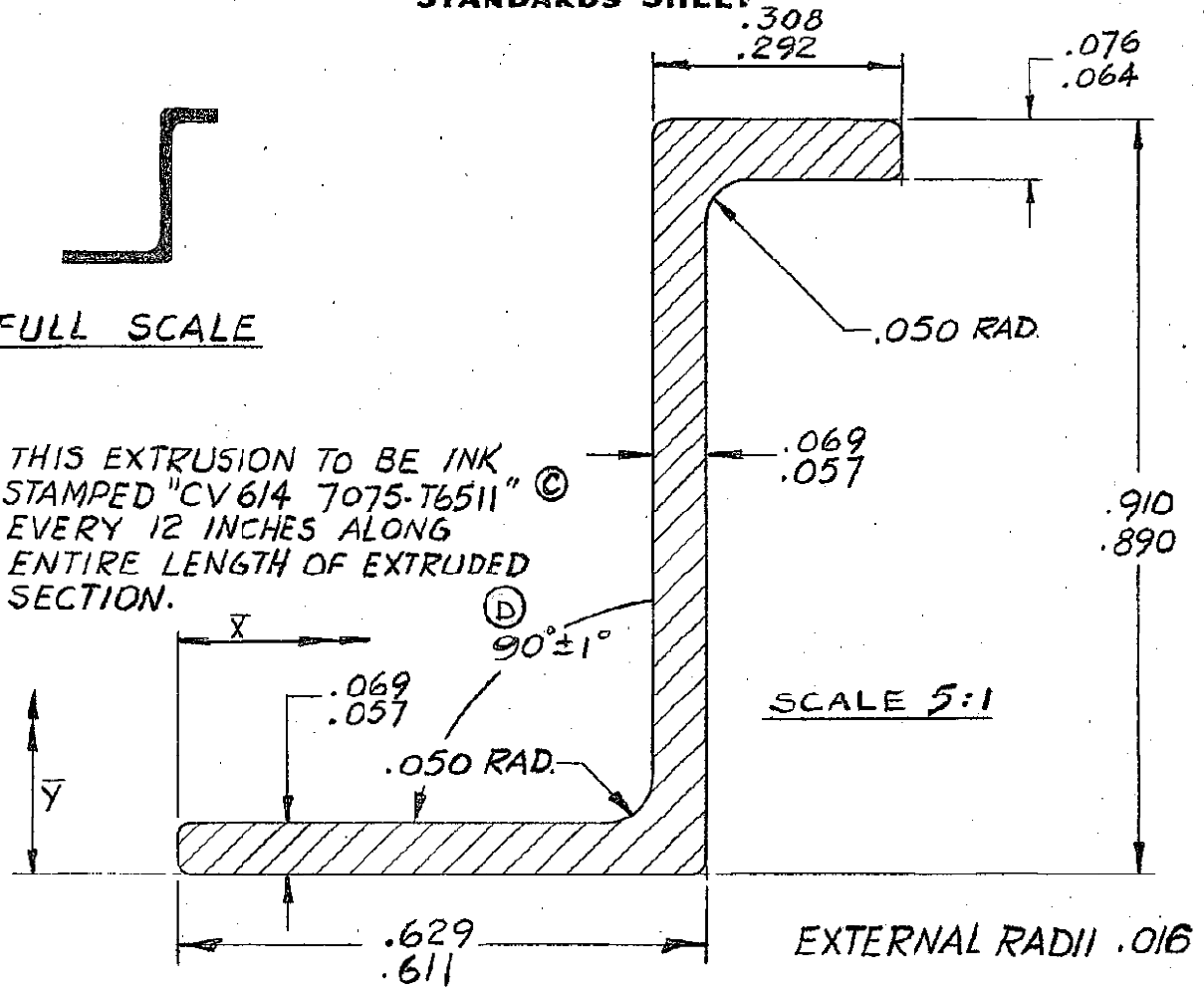
PAGE

STANDARDS SHEET

(D) 90° ± 1° WAS
I 30' 882
19.12.83
NOTE 2 ADDED
25 OCT 82
(B) 90° ± 30' ADDED
TO BOTTOM ANGLE
NOTE 2 ADDED
T6511 WAS T6
21/5/83
27.8.81
(A) WEIGHT ADDED
27.8.81

FULL SCALE

THIS EXTRUSION TO BE INK
STAMPED "CV 614 7075-T6511" ©
EVERY 12 INCHES ALONG
ENTIRE LENGTH OF EXTRUDED
SECTION.



2. ALL CV 614 PURCHASED AFTER PO 20318 SHALL COMPLY
WITH DIMENSIONS & TOLERANCES PER 133-B.

MATL — ALUM. ALLOY 7075-T6511 ©
SPECIFICATION — QQ-A-200/11 TEMP. T6511
FED. STD. TOLERANCES # 245 APPLY.

NOTE 1. CV 614 DIMENSIONALLY INTERCHANGEABLE WITH CV 495.
MIN. LENGTH = 16 FT.

SECTION ELEMENTS	X	Y	I _{xx}	I _{yy}	P _{xx}	P _{yy}
	INCH		INCH ⁴		INCH	
	0.511	0.378	0.012	0.004	0.337	0.194
SECTION AREA		.108	SQ. INS.		.130 LB. PER FT.	
DRAWN	J. KOSZUTSKI	CLASSIFICATION			STANDARD	
CHECKED	T. KOVARIK	EXTRUDED ZED			CV 614	
STRESSED	R. MOSELY					
APPROVED	G. DICK					
SDS MAP 88-12 JAN 81				ISSUE 5		

SIDS MAP 88 12 JAN 81

ISSUE B