

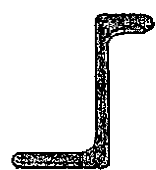
① 90° ± 1° WAS ± 30' 19/12/83

⑤ NOTE 2 CANCELLED 5.1.84

DE HAVILLAND AIRCRAFT of CANADA

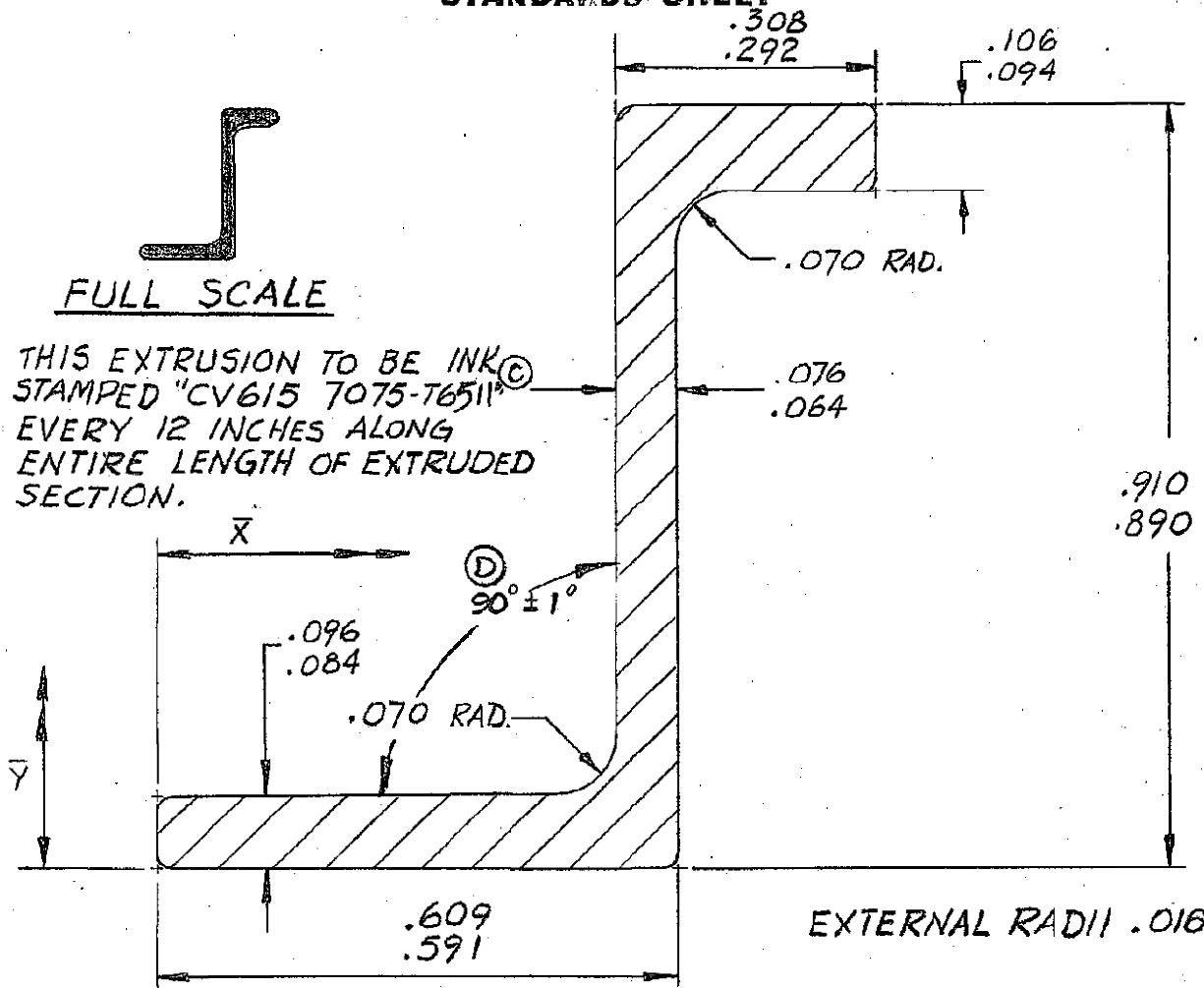
PAGE

STANDARDS SHEET



FULL SCALE

THIS EXTRUSION TO BE INK STAMPED "CV615 7075-T6511" EVERY 12 INCHES ALONG ENTIRE LENGTH OF EXTRUDED SECTION.



2. ALL CV615 EXT. PURCHASED AFTER PO 20819 SHALL COMPLY WITH DIMENSIONS & TOLERANCES OF ISS 'B' MATERIAL — ALUM. ALLOY 7075-T6511 SPECIFICATION — QQ-A-200/11 TEMP. T6511 FED. STD. TOLERANCES # 245 APPLY.

NOTE: 1 CV615 DIMENSIONALLY INTERCHANGEABLE WITH CV 503. MIN. LENGTH = 16 FT.

SECTION ELEMENTS	X	Y	I _{xx}	I _{yy}	P _{xx}	P _{yy}
	INCH		INCH ⁴		INCH	
	.484	.374	.015	.005	.335	.197
SECTION AREA	.136		SQ. INS.		.163 lb. PER FT.	
DRAWN	J. KOSZUTSKI	CLASSIFICATION			STANDARD	
CHECKED	T. KOVARIN	EXTRUDED ZED			CV615	
STRESSED	RADZINS					
APPROVED	GIDIGL					
SIDS MRP 002-12 JAN 81			ISSUE F			

SIDS MFP 12 JAN 81

ISSUE E

21 OCT 82
90° ± 30' ADDED TO BOTTOM ANGLE
NOTE 2 ADDED
T6511 WAS T6
27/5/83
WEIGHT ADDED
27.8.81