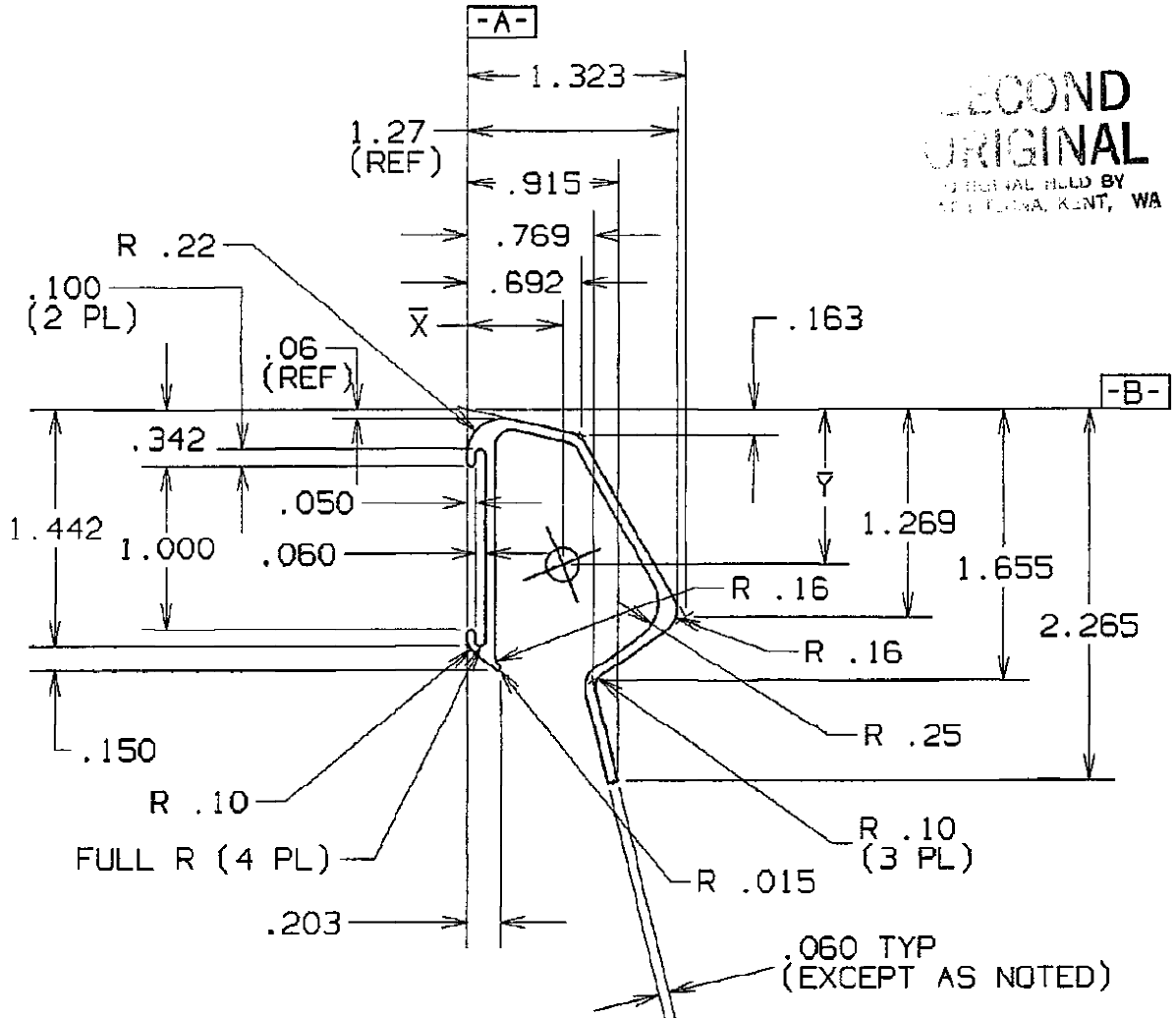


STANDARDS SHEET

SECOND
ORIGINAL
ORIGINAL FILED BY
AT ELONA, KENT, WA



TOLERANCES: .XXX $\pm$.010 .XX $\pm$.03 ANGLES $\pm$ 1°
STRAIGHTNESS: .075 MAX DEVIATION IN ANY 60-INCH LENGTH
TWIST: 1.5° IN ANY 60-INCH LENGTH

MATL: 6061-T6511 PER QQ-A-200/8

SECTION PROPERTIES

AREA = 0.307704	I X-Y = -0.029064	IP X-X = 0.125480
XBAR = 0.578314	R X-X = 0.608321	IP Y-Y = 0.041128
YBAR = -0.943256	R Y-Y = 0.414010	RP X-X = 0.638589
I X-X = 0.113867	ZETA = 21.7802	RP Y-Y = 0.365599
I Y-Y = 0.052741		

QCDD APPROVED : D. MORTON 10/14/88

DRAWN	G. ALLEN	CLASSIFICATION	STANDARD
CHECKED	R.C.DAVIS	EXTRUSION - RETAINER	CV696
STRESSED	D.R.LAKE		
APPROVED	R.BURROWS		

A. ADDED REF DIMENSION-2 PLACES