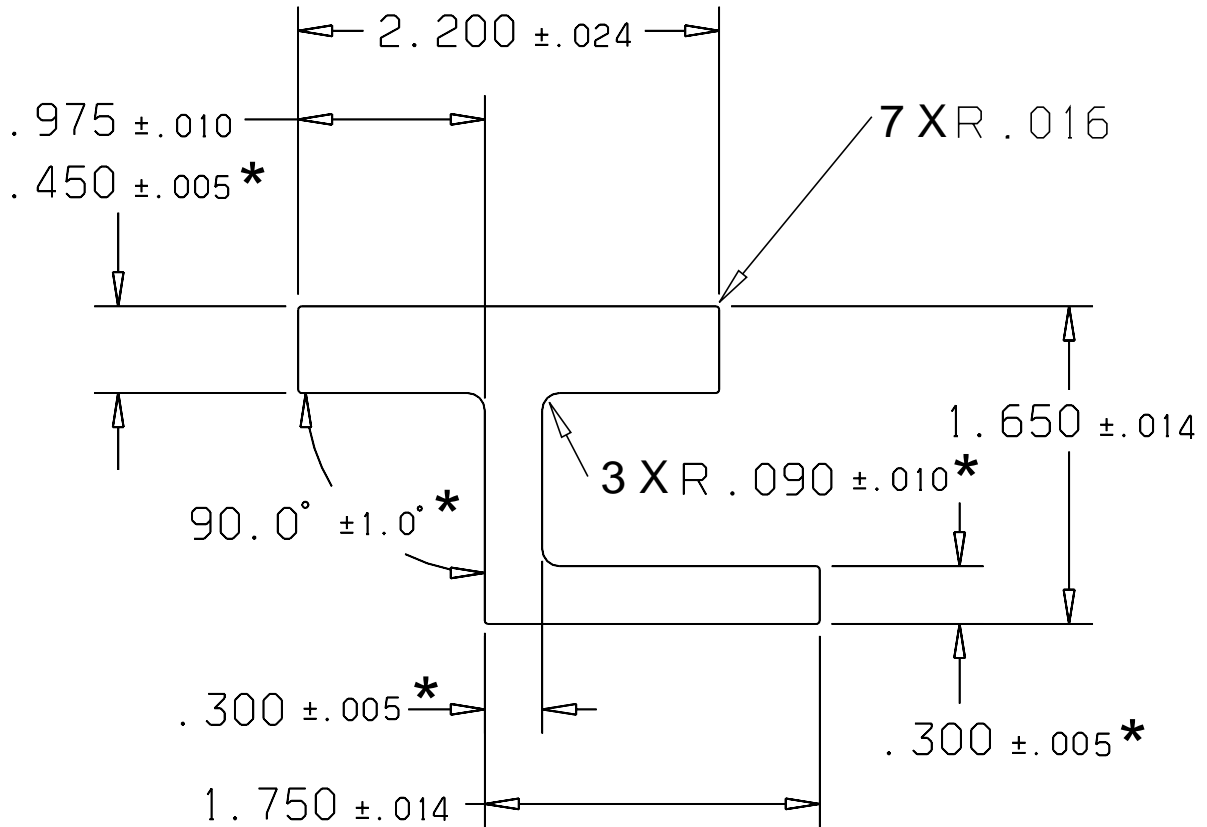


de HAVILLAND

CAGE CODE 71867

CV STANDARD



MAT'L ALLOY 7150-T77511

AMS 4345

UNLESS OTHERWISE STATED FED. STD #245 TOLERANCES APPLY

MIN. LENGTH 30 FT.

NOTES:

- 1) 7150-T77511 EXTRUSION SHALL CONFORM TO AMS 4345, INCLUDING THE FOLLOWING REQUIREMENTS:
 - LONG-TRANSVERSE TENSILE
 - COMPRESSIVE YIELD STRENGTH
 - STRESS-CORROSION CRACKING
 - FRACTURE TOUGHNESS
- 2) FULL SECTION TENSILE TEST SPECIMENS SHALL BE TAKEN FROM THE REAR END OF THE EXTRUDED LENGTH.
- 3) **PROFILE SHOWN MUST NOT CONTAIN ANY INTERGRANULAR CORROSION.** ADDITIONAL MATERIAL MAY BE ADDED ALL AROUND, TO BASIC EXTRUSION, AND THEN MACHINED OR CHEM-MILLED TO OBTAIN THE FINAL DIMENSIONS SHOWN.
- 4) SPECIAL TOLERANCES ARE MARKED WITH AN ASTERISK (*).
- 5) THE EXTRUSION SHALL BE MARKED WITH THE CV # EVERY 3 FEET. **MARKING METHOD SHALL NOT HAVE A DETRIMENTAL EFFECT ON THE MATERIAL.**
- 6) $\frac{125}{\sqrt{R}}$ MAX. FOR CHEM-MILLED SURFACES.
- 7) CV 805 HAS THE SAME PROFILE, DIMENSIONS, TOLERANCES, AND ALLOY, BUT CALLS OUT A DIFFERENT TEMPER.

FOR ORIGINAL SIGNATURES, AND THE RESPONSIBLE DESIGNER, SEE THE ENGINEERING STANDARDS APPROVAL RECORD

DESIGN	K. Corbett	EXTRUDED 'J' SECTION	CV 727
STRESS	E. Berzonis		
MAT. TECH	E. Levy		
STDS REL	S. Schrattnner		
		DATE: 1996.03.02	REVISION: A

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