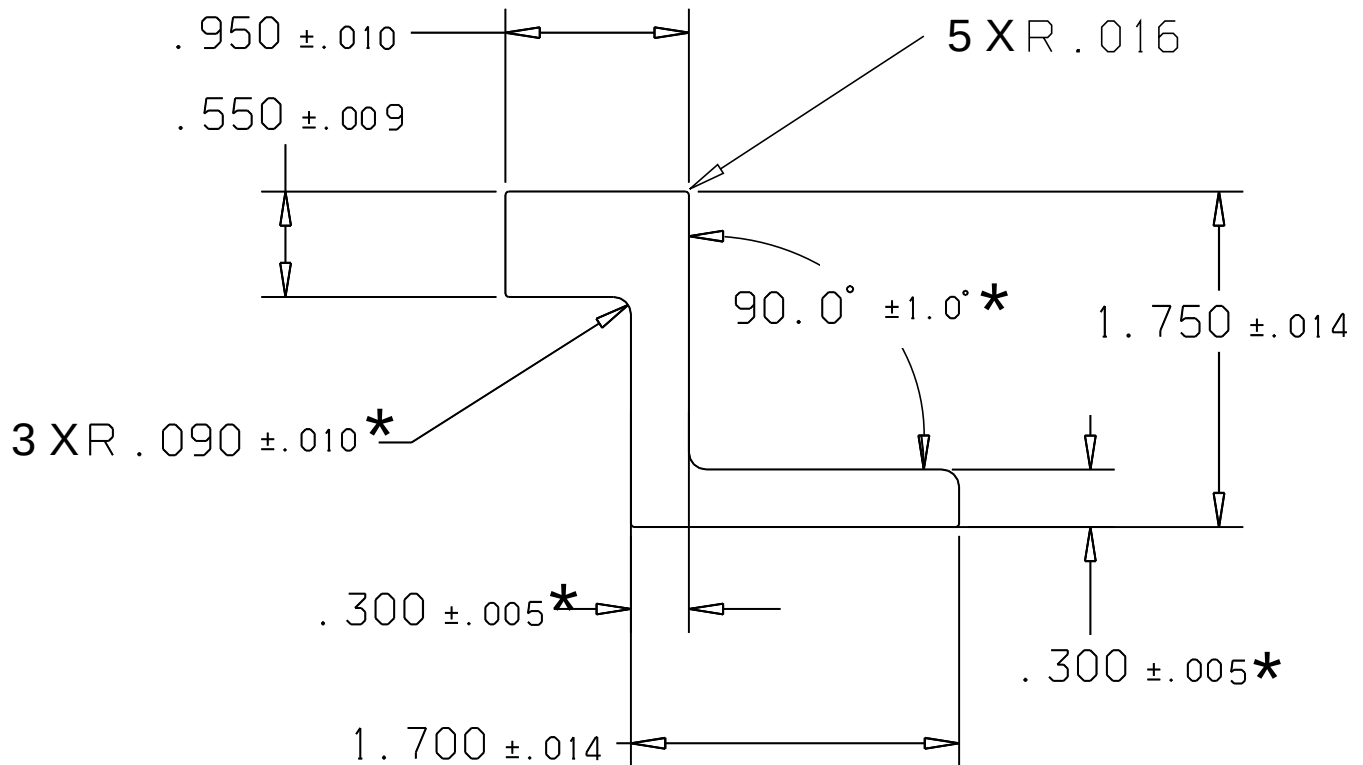


de HAVILLAND

CAGE CODE 71867
CV STANDARD



MAT'L AL ALLOY 7150-T61511
AMS 4307

UNLESS OTHERWISE STATED FED. STD #245 TOLERANCES APPLY
MIN. LENGTH 35 FT.

NOTES:

- 1) FULL SECTION TENSILE TEST SPECIMENS SHALL BE TAKEN FROM THE REAR END OF THE EXTRUDED LENGTH.
- 2) **PROFILE SHOWN MUST NOT CONTAIN ANY INTERGRANULAR CORROSION.** ADDITIONAL MATERIAL MAY BE ADDED ALL AROUND, TO BASIC EXTRUSION, AND THEN MACHINED OR CHEM-MILLED TO OBTAIN THE FINAL DIMENSIONS SHOWN.
- 3) SPECIAL TOLERANCES ARE MARKED WITH AN ASTERISK (*).
- 4) THE EXTRUSION SHALL BE MARKED WITH THE CV # EVERY 3 FEET. **MARKING METHOD SHALL NOT HAVE A DETRIMENTAL EFFECT ON THE MATERIAL.**
- 5) CV 729 HAS THE SAME PROFILE, DIMENSIONS, TOLERANCES, AND ALLOY, BUT CALLS OUT A DIFFERENT TEMPER.
- 6) $\sqrt{125}$ MAX. FOR CHEM-MILLED SURFACES.

FOR ORIGINAL SIGNATURES, AND THE RESPONSIBLE DESIGNER, SEE THE ENGINEERING STANDARDS APPROVAL RECORD

DESIGNED	K. Corbett	EXTRUDED 'Z' SECTION	CV 806
STRESS	E. Berzonis		
MAT. TECH	E. Levy		
STDS REL	S. Schrattnner		
		DATE: 1996.03.02	REVISION: A

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