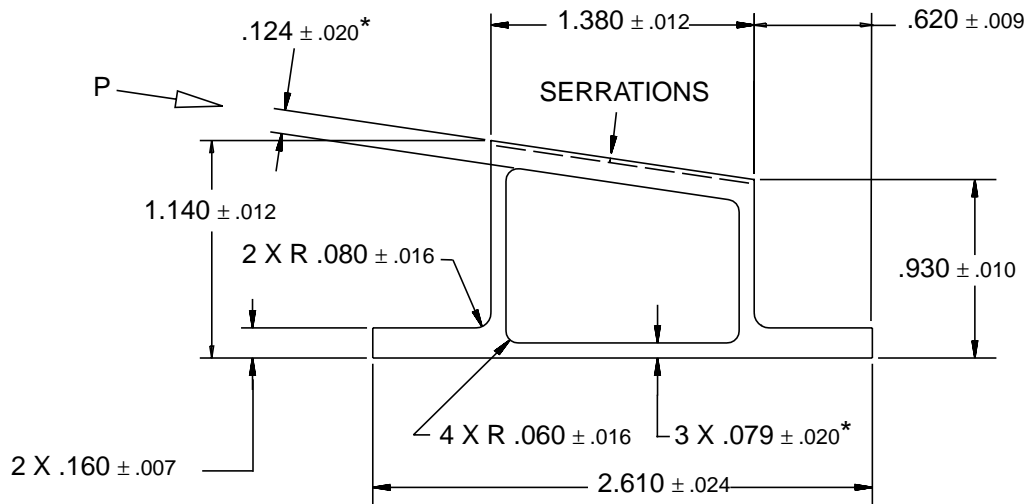
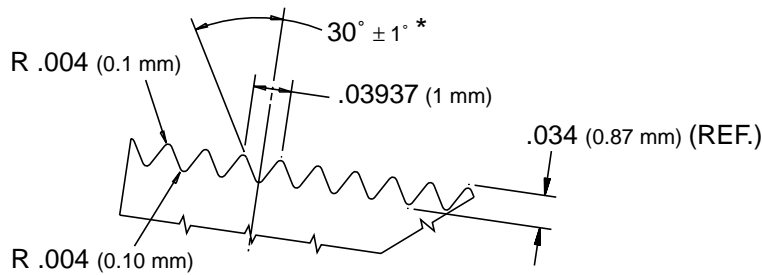


de HAVILLAND

CAGE CODE 71867
CV STANDARD



EXTERNAL RAD = .016

MATERIAL: ALUMINUM ALLOY 7075-T73/T73511
SPECIFICATION: QQ-A-200/11
UNLESS OTHERWISE STATED FED. STD #245 TOLERANCES APPLY

MINIMUM EXTRUSION LENGTH - 18 FEET

NOTES:

- 1) SPECIAL TOLERANCES ARE MARKED WITH AN ASTERISK (*).
- 2) THE EXTRUSION SHALL BE MARKED WITH THE CV # EVERY 3 FEET. **MARKING METHOD SHALL NOT HAVE A DETRIMENTAL EFFECT ON THE MATERIAL**
- 3) WEIGHT: 0.750 LB/FT
- 4) SERRATIONS TO MATCH A MATING COMPONENT WITH METRIC SERRATIONS. DETAILS AS FOLLOWS:
 1. 1 MILLIMETER (mm) PITCH
 2. INDIVIDUAL PITCH ERROR (TOOTH TO TOOTH) OF ± 0.1 mm *
 3. CUMULATIVE PITCH ERROR OF ± 0.2 mm OVER 5 CENTIMETERS (cm) *

FOR ORIGINAL SIGNATURES, SEE THE ENGINEERING STANDARDS APPROVAL RECORD

DRAWN	J. ROTSCH	BIN RAIL EXTRUSION	CV 838
CHECKED	B. McDONALD		
STRESSED	P. IAKOVLEV		
APPROVED	S. HAMID		
DATE: 14 JAN 98		REVISION: -	

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