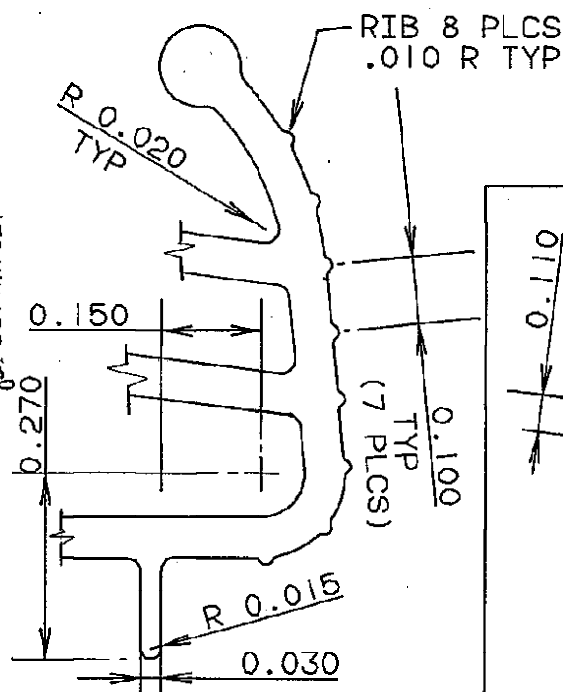


DE HAVILLAND AIRCRAFT OF CANADA

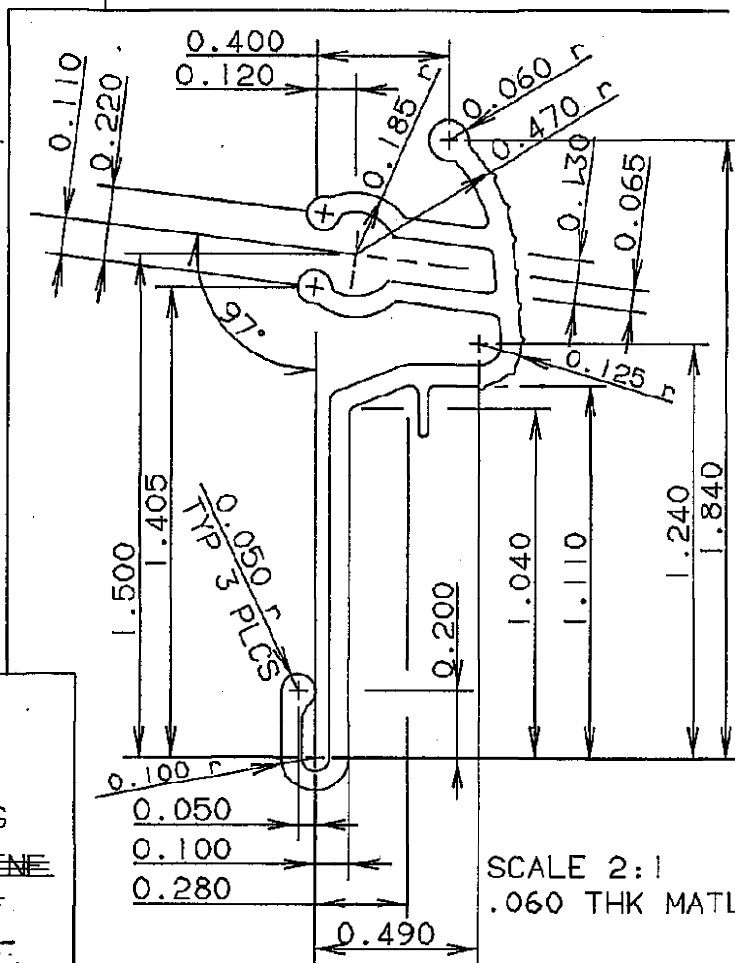
PAGE

STANDARDS SHEET



RIB DETAIL
SCALE 4:1

ACTUAL SIZE



SCALE 2:1
.060 THK MATL

NOTES:

△ PROTECT PART DURING
MANUFACTURE & SHIPPING

2. MATERIAL - ~~POLYPHENYLENE~~
~~OXIDE (NORYL GRADE EN185)~~

3. ~~VINYL SHORE A 85 ± 5~~

③ FLAMMABILITY TO F.A.R.
~~③ 25.855(A) AMEND 25-51~~

4. TOLERANCE $\pm .010$ UNLESS OTHERWISE STATED

5. MINIMUM LENGTH 12.0 FEET

6. ENGINEERING APPROVAL REQ'D ON SPECIMEN
PRIOR TO PRODUCTION RUN

7. COLOUR - MATT BLACK #37038 FED STD. #595

③ FAR 25.853(b-2) A-125-51
and 45° BURN THROUGH
TEST OF FAR 25.855(A-1)
Am. 25-51

DRAWN	S. HOWES	CLASSIFICATION	STANDARD
CHECKED	G. Mounsey	SEAL-P.S.U.	CVR 133
STRESSED	Lore		
APPROVED	G. Mounsey		

M/D 188 18. 8/9/83

③ FLAMMABILITY REQ'T CHANGED
29-9-86 D.C. 18 RR

③ NOTE 3 WAS:- DHMS G201 CLASS B METHOD 1A
18. 22 MAR 85.

③ VINYL SHORE A 85
WAS POLYPHENYLENE OXIDE
(NORYL) GRADE EN185.
18. 18 APRIL 84 RR

③