



Revisions

ISSUE	DATE	DESCRIPTION
C	2021-07-26	STANDARD REWRITTEN USING DT4087 TEMPLATE TOLERANCES ADDED AT 8 LOCATIONS, NOTE 8 ADDED, FLAGGED 7 DIMENSIONS WITH * TO INDICATE THEY ARE REFERENCE, FOR TOOLING CREATION ONLY. TOOL CONTROLLED. CORRECTED THE NUMBER OF RIBS TO 7 (WAS 8) AND THE SPACING BETWEEN RIBS TO 6 PLACES (WAS 7) REF RC 3000169109

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Dimensions are shown in inches

SEAL - P.S.U.

CVR 152

ISSUE: C

DATE: 2021-07-26

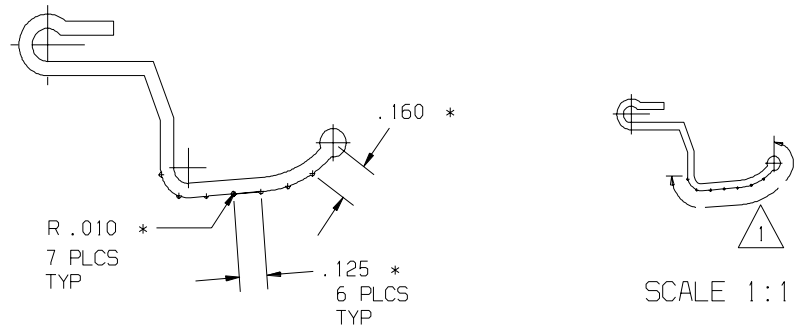
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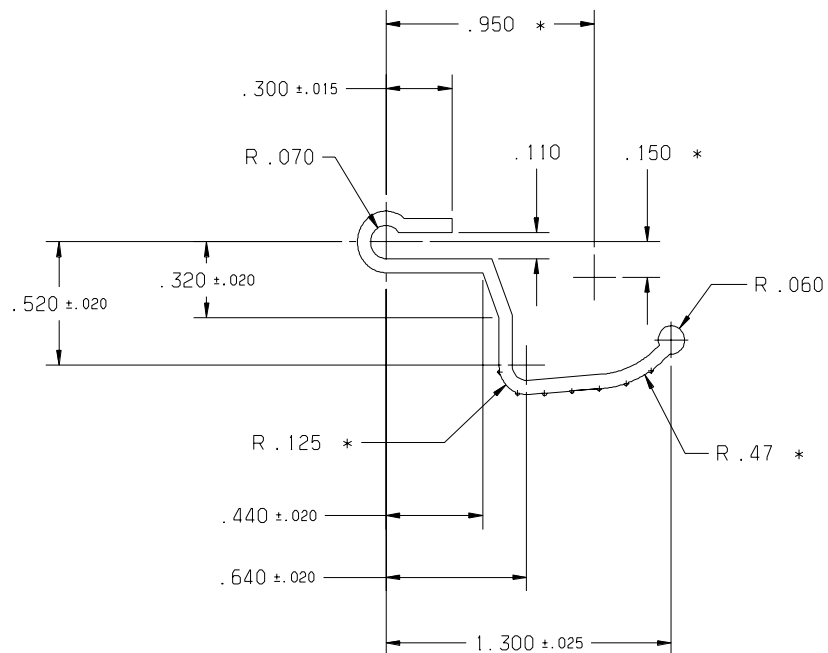
COMPILED BY ENGINEERING STANDARDS



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RIB DETAIL
SCALE 2:1



SCALE 2:1
.060 THK MATL



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NOTES:

1. PROTECT PART DURING MANUFACTURE AND SHIPPING.
2. MATERIAL - POLYPHENYLENE OXIDE (NORYL-GRADE EN185).
3. FLAMMABILTY TO FAR 25.853(B-2) AMENDT. 25.51.
4. TOLERANCE +/- .010 UNLESS OTHERWISE STATED.
5. MINIMUM LENGTH 12 FEET.
6. ENGINEERING APPROVAL REQD ON SPECIMEN PRIOR TO PRODUCTION RUN.
7. COLOUR - MATT BLACK #37038 FED STD #595.
8. * REFERENCE, FOR TOOLING CREATION ONLY. TOOL CONTROLLED.