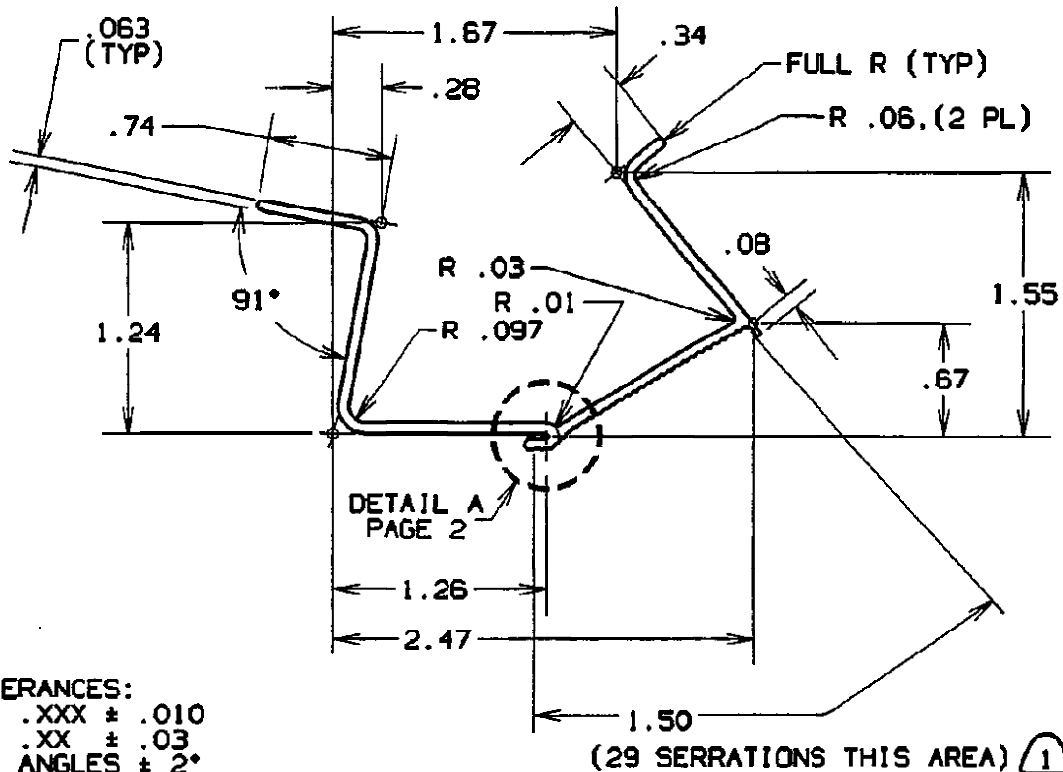


(A) REV. PART TO AGREE WITH VENDOR-SUPPLIED EXTRUSION, SAMPLE RCV'D 22-DEC-89; ADDED NOTE 2.
 (B) REVISED STRAIGHTNESS AND ANGLE TOLERANCES FOR PRODUCTIBILITY. (WAS .075 MAX IN 60-INCH LENGTH AND $\pm 1^\circ$)

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STANDARDS SHEET

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TOLERANCES:

.XXX $\pm$.010
 .XX $\pm$.03
 ANGLES $\pm$ 2°

STRAIGHTNESS:

.500 MAX DEVIATION
IN ANY 94-INCH LENGTH

TWIST:

1.5° IN ANY 60-INCH LENGTH

MAT'L: LEXAN G.E. 4249-829 TRANSLUCENT WHITE POLYCARBONATE.
 EXTRUSION SHALL MEET THE REQUIREMENTS OF
 F.A.R. 25.853 PARA.8.

- 1 FINISH: SEMI-GLOSS. VISIBLE SURFACE TO BE SMOOTH
 AND FREE OF SCRATCHES OR BLEMISHES.
 2. SEE DETAIL B. SH 2 FOR ADDITIONAL FINAL INSPECTION REQUIREMENT.

**SECOND
ORIGINAL**

ORIGINAL FILED BY
HEATH TEGNA, 4-11-77 WA

SECTION PROPERTIES

XBAR	I X-X	IP Y-Y
YBAR	R Y-Y	IP X-X
I Y-Y	R X-X	RP Y-Y
I X-Y	ZETA	RP X-X
AREA .371	LBS/FT.	

BCDD APPROVED: D. MORTON 10/8/88

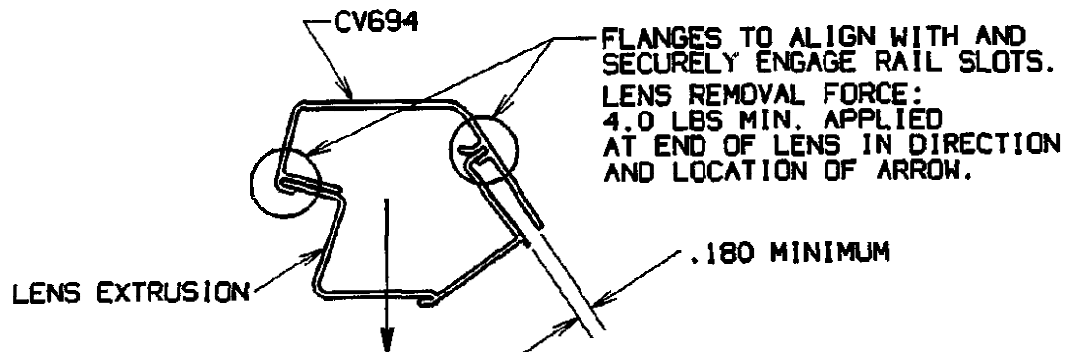
DRAWN	T. PARKER	CLASSIFICATION	STANDARD
CHECKED	R.C. DAVIS	EXTRUSION-	CVR157
STRESSED	D.R. LAKE	SIDEWALL LIGHT LENS	
APPROVED	R. BURROWS		

de Havilland Inc.

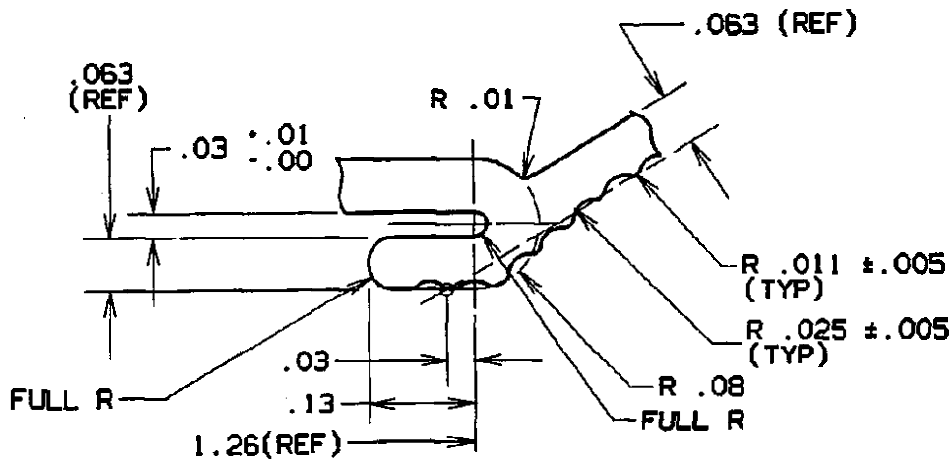
Downsview, Ontario, Canada

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DETAIL B
(FOR INSPECTION PURPOSES)
SCALE: 1/2



DETAIL A
SCALE: 5/1

SECC
ORIGINAL
ORIGINAL
HEATH TEST

SECTION PROPERTIES

SEE PAGE 1	XBAR	I X-X	IP Y-Y
	YBAR	R Y-Y	IP X-X
	I Y-Y	R X-X	RP Y-Y
	I X-Y	ZETA	RP X-X
	AREA	LBS/FT.	

BCDD APPROVED:

DRAWN	T. PARKER
CHECKED	D. LEADBEITER
STRESSED	J. FLICK
APPROVED	R. BURROWS

CLASSIFICATION
EXTRUSION-
SIDEWALL LIGHT LENS

STANDARD
CVR157

DET A TO AGREE WITH SH 1: SCALE DET A 10/1: ADDED DET B.
USED TO ADD FLANGE ALIGNMENT AND LENS REMOVAL NOTE IN DETAIL B.