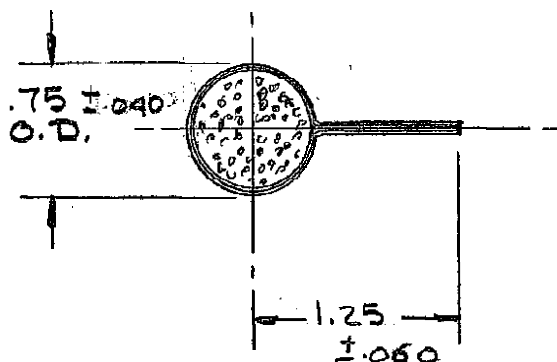


DE HAVILLAND AIRCRAFT of CANADA

STANDARDS SHEET

PAGE

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CVR 40 - MATERIAL - CORE - SILICONE SPONGE AR 124S-48024
 ALTERNATIVE - SILICONE SPONGE AR 432 or AMS 3195
 INNER REINF. JACKET - 154 STYLE 031 GLASS CLOTH TO BE ON A BIAS.
 OUTER JACKET - .007 IN. THICK SQUARE WOVEN TYERLENE
 TO BE LAYED UP ON BIAS.
 TOTAL THICKNESS OF JACKETS 1/32 IN.
 JACKETS AND CORE TO BE BONDED

CVR 40-1 MATERIAL - CORE: - SILICONE SPONGE AMS 3195
 INNER REINF. JACKET: - 154 STYLE 031 GLASS CLOTH LAYED UP
 ON A BIAS.
 OUTER JACKET: - 6.3oz/sqyd NOMEX NATURAL PLAIN
 WEAVE 2PLY 32's COTTON COUNT SPUN NOMEX
 III TYPE 455 ARAMID YARN. 75 ENDS PER INCH
 WARP, 40 ENDS PER INCH WEFT, IN A GREIGE STATE
 TO BE LAID UP ON A BIAS.
 TOTAL THICKNESS OF JACKETS 1/32 INCH.
 JACKETS AND CORE TO BE BONDED.

DRAWN	J. COOK	CLASSIFICATION	STANDARD
CHECKED		SEAL	CVR 40
STRESSED			
APPROVED			

FMC 71867

AR 483 DELETED
 AR 432 ADDED.
 162 GLASS CLOTH DELETED
 154 STYLE 031 GLASS CLOTH ADDED
 2 MARCH 78

(D)

AR 3905 DELETED
 AR 483 } ADDED
 AMS 3195 }
 5 JAN. 77

(C)

TO BE LA
 UP ON BIAS
 ADDED. MS
 14 DEC. 76

(B)

-1 ALTERNATIVE MATERIAL
 AR 3905 ADDED.
 21. APRIL 71.

-1 ALTERNATIVE NOTE DELETED
 CVR 40-1 ADDED. 16 APRIL 79.

(E)